

AKPAi
ALUMINIUM

Catalog

Door and Window & of Facade
SYSTEMS

Version 02

2023-2024

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6063 -T4 Mechanical Analysis		
Physical & mechanical properties	Metric system	English system
Density	2.7 g/cc	0.0975 lb/in³
Brinell hardness	60-65	60-65
Ultimate tensile strength	172 MPa	25000 psi
Tensile strength	89.6 MPa	13000 psi
Length increase at break point	22 %	22 %
Modulus of elasticity	68.9 GPa	10000 ksi
Poisson ratio	0.33	0.33
Machining	50 %	50 %
Shear modulus	25.8 GPa	3740 ksi
Shear strength	110 MPa	16000 psi
electrical resistance	3.3e-006 ohm-cm	3.3e-006 ohm-cm
F ° 68 line CTE	23.4 µm/m-°C	13 µin/in-°F
C °250 line CTE	25.6 µm/m-°C	14.2 µin/in-°F
Specific heat capacity	0.9 J/g-°C	0.215 BTU/lb-°F
Thermal conductivity	200 W/m-K	1390 BTU-in/hr-ft²-°F
Melting point	616 - 654 °C	1140 – 1120 °F
Freezing line	616 °C	1140 °F
liquidus	654 °C	1210 °F
Annealing	413 °C	775 °F
Soluble temperature	521 °C	970 °F
Aging temeprature	177 °C	350 °F

6063 -T4 Chemical analysis									
Aluminium	Copper	Chrome	Titanium	Zinc	Silicone	Magnesium	Iron	Mangans	Chemical Element
Balance	0.0-0.10	0.0-0.10	0.0-0.10	0.0-0.10	0.20-0.60	0.45 -0.90	0.0 -0.35	0.0-0.10	Percent

برآورد و محاسبات سیستم در و پنجره و سیستم کرتین وال با نرم افزار Orgadata مورد تایید می باشد.

Door and window as well as the Curtain wall systems estimation and calculation are approved in the Orgadata software.

ORGADATA
A CLICK AHEAD

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شرکت آکپا ایران تولید کننده انواع پروفیل های اختصاصی آلومینیوم (نرمال و ترمال بریک) و رنگ کاری فلزات به روش های الکترواستاتیک (پودری)، دکورال و آنادایزینگ در سال ۱۳۸۷ در زمینی به مساحت ۶۵۰۰۰ متر مربع در شهرک سرمایه گذاری خارجی و با سرمایه گذاری بخش خصوصی و مشارکت شرکت آکپای ترکیه به بهره برداری رسید.

شرکت آکپا ایران را می توان در زمره موفق ترین تولید کنندگان پروفیل های آلومینیومی در ایران دانست که با استفاده از گنجینه علمی و تجربی مدیران خود و اتکاء برسیاست مشتری مداری و ارتقاء کیفیت محصولات تولیدی توانسته است در کوتاهترین مدت، بیشترین حجم تولید پروفیل های اختصاصی آلومینیوم کشور را به خود اختصاص دهد، به طوری که امروزه شاهد افزایش ۷۰۰ درصدی توان تولید نسبت به زمان بهره برداری می باشیم. از آنجا که ارتقاء سطح کیفی محصولات تولیدی همواره یکی از ارکان مدیریت سیستم کیفیت شرکت آکپا ایران می باشد، لذا این شرکت با استقرار و پیاده سازی دستورالعمل ها و روش های اجرایی لازم، موفق به اخذ گواهینامه استاندارد ملی ایران، گواهینامه فنی در زمینه تولید پروفیل های آلومینیومی حرارت شکن از مرکز تحقیقات وزارت راه، مسکن و شهرسازی از سال ۱۳۹۱ الی ۱۴۰۲ و گواهینامه های سیستم مدیریت کیفیت به شرح ذیل گردیده است؛

ISO 9001:2015 – ISO 14001:2015 – ISO 45001:2018
ISO 10002:2018 - ISO 10004:2018 – ISO 50001:2018 – 5S – CE

مشتری مداری یکی از اصلی ترین سیاست های شرکت آکپا ایران بوده و همواره توجه خود را به حمایت از مصرف کنندگان معطوف نموده است.

از سایر افتخارات این شرکت می توان به موارد ذیل اشاره نمود؛

- برند برتر تولید پروفیل های آلومینیومی از طرف سندیکای بین المللی آلومینیوم کشور طی پنج دوره ۱۰ سال متوالی در سالهای ۱۳۹۲ الی ۱۴۰۲
- واحد نمونه استانی در سالهای ۸۹ - ۹۲ - ۹۷ - ۹۸ - ۱۴۰۰ (۵ دوره)
- کارآفرین برتر در سالهای ۸۹ - ۹۳ - ۹۵ - ۹۹- ۱۴۰۰ (۵ دوره)
- تندیس طلائی رعایت حقوق مصرف کنندگان در سالهای ۹۶ - ۹۷ - ۹۸ - ۹۹ - ۱۴۰۰ - ۱۴۰۱ (۵ دوره)

AKPA Iran Company, the manufacturer of Aluminum Profiles (Normal and Thermal Break) And Metal Painting with electrostatic (powder), decorative and anodizing methods, was established in 2008 in a 65,000 square meters land in a foreign investment town . AKPA Iran Company is one of the most successful manufacturers of aluminum profiles in Iran which has achieved the highest volume of dedicated profile production, in the shortest period of time, using the science and experience of its managers, relying on customer - oriented policies and improving the quality of manufactured products. So today we are seeing a 700 percent increase in production capacity compared to the first utilization rate. Since upgrading the quality of manufactured products has always been one of the pillars of quality system management in AKPA Iran Company, the company has succeeded in obtaining Iran national standard certification, technical certification in the field of heat breaker aluminum profile production from the Research Center of Ministry of Road, Housing and Urban Development, from 2012 to 2023, by establishing and implementing the necessary guidelines and procedures. The management system certifications are as follow:

ISO 9001:2015 - ISO 14001:2015 - ISO 45001:2018I
SO 10002:2018 ISO 10004:2018 - ISO 50001:2011 – 5S – CE

Customer orientation is one of the main policies of AKPA Iran Company and has always focused on consumer support. Other honors of the company include:

- Awarded the top brand of aluminum profile production by the Aluminum Syndicate of Iran for eight consecutive years from 2012 to 2022
- Provincial Top unit in 2010-2013-2018-2019-2021 (5years)
- Top Entrepreneur in 2011-2015-2017-2019-2021 (5 years)
- Golden Statue of Consumer Rights Observance in 2018-2022 (5 years)



Production Process

Aluminum Profiles in Proprietary
and Thermal break Types with
Modern European Technology

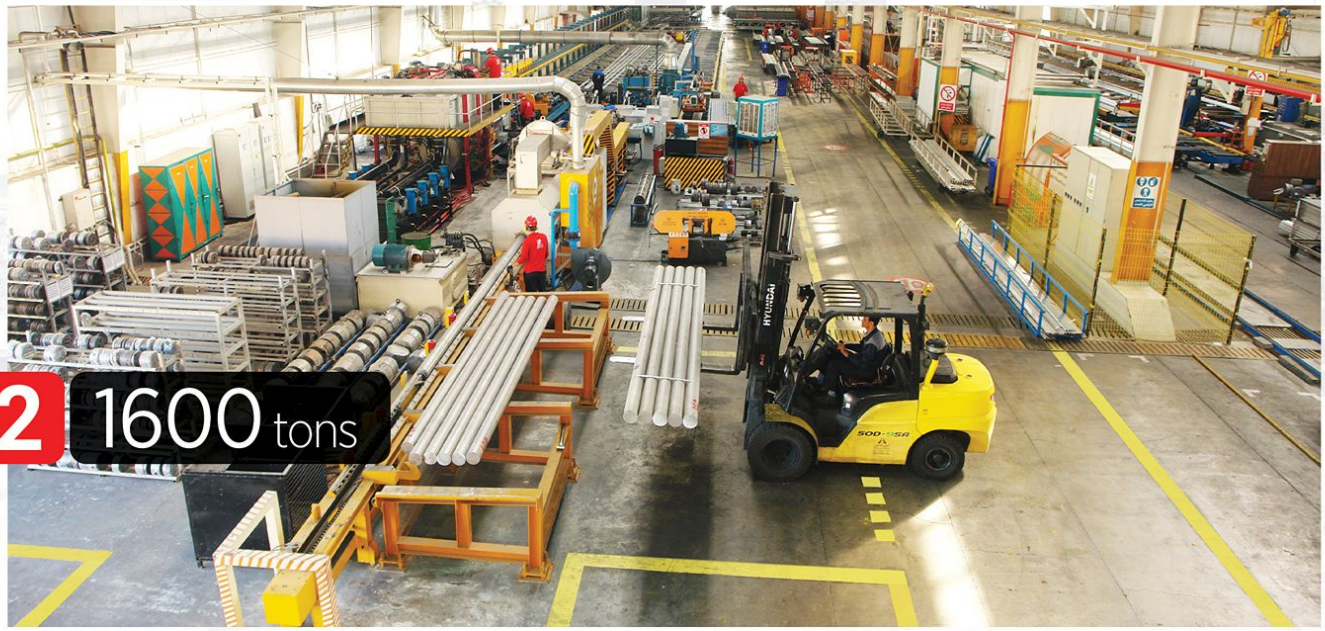


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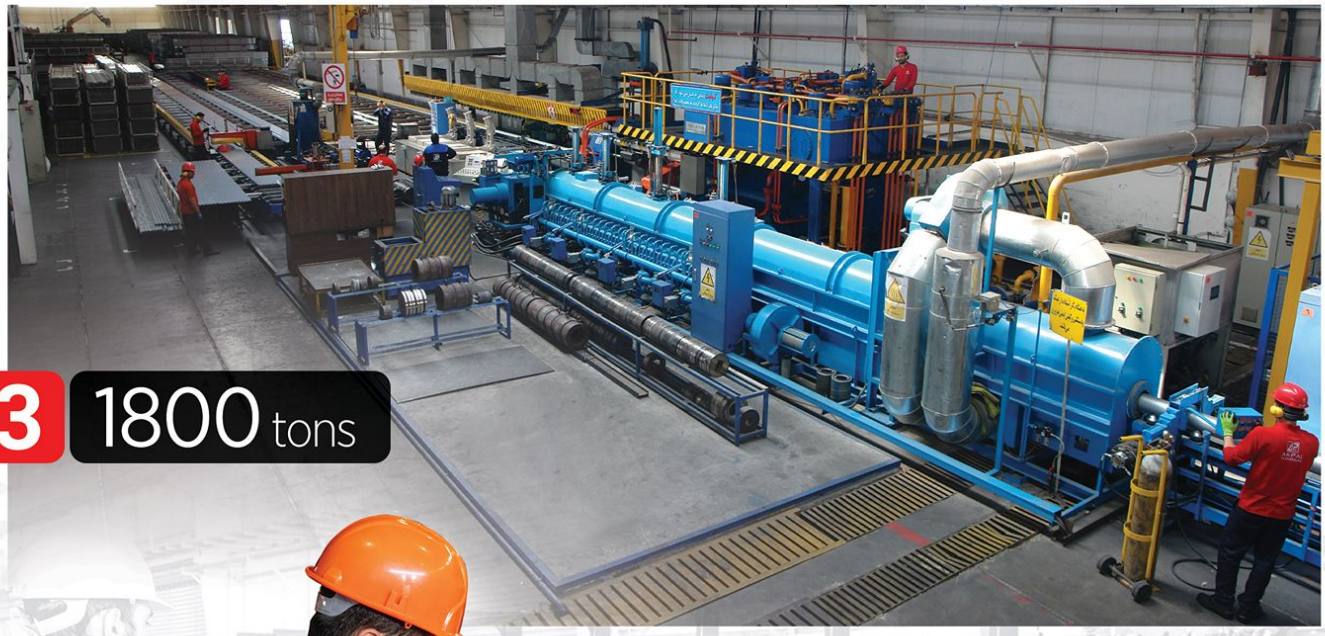


1 Department of Design And Fabrication of Dies
2 Extrusion Press Machine **1600 Tons** (6 Inches)
3 Extrusion Press Machine **1800 Tons** (7 Inches)
4 Extrusion Press Machine **2200 Tons** (8 Inches)

1 واحد طراحی و ساخت قالب
2 پرس اکستروژن **1600 تن** (6 اینچ)
3 پرس اکستروژن **1800 تن** (7 اینچ)
4 پرس اکستروژن **2200 تن** (8 اینچ)



2 1600 tons



3 1800 tons







Production Process

Aluminum Profiles in Proprietary
and Thermalbreak Types with
Modern European Technology

4 Extrusion Press Machine **2200 Tons** (8 Inches)
5 Fully Automatic Conveyors Tables with Smart Puller, Stretch and Cutting Machine

4 پرس اکستروژن **2200 تن** (8 اینچ)
5 میز های نواری تمام خودکار با پولر هوشمند، استرچ و دستگاه برش

Production Process

Aluminum Profiles in Proprietary and Thermalbreak Types with Modern European Technology



6



7



6 Aging oven
7 Product line of thermal break profiles

6 کوره ایجینگ پروفیل
7 خط تولید پروفیل های ترمال بریک



8



9

Production Process

Aluminum Profiles in Proprietary
and Thermalbreak Types with
Modern European Technology

8 Polishing profiles Line
9 Aluminum powder coating (White and color line)

8 خطـوط پولیـش پروفیـل
9 پوشش آلومینیوم با رنگ پودری (با دوخط سفید و الوان)

10

Production Process

Aluminum Profiles in Proprietary
and Thermalbreak Types with
Modern European Technology



10 Anodizing profiles Line

10 خط آنادایزینگ (آبکاری)

Production Process

Aluminum Profiles in Proprietary
and Thermalbreak Types with
Modern European Technology

11





12



13



14



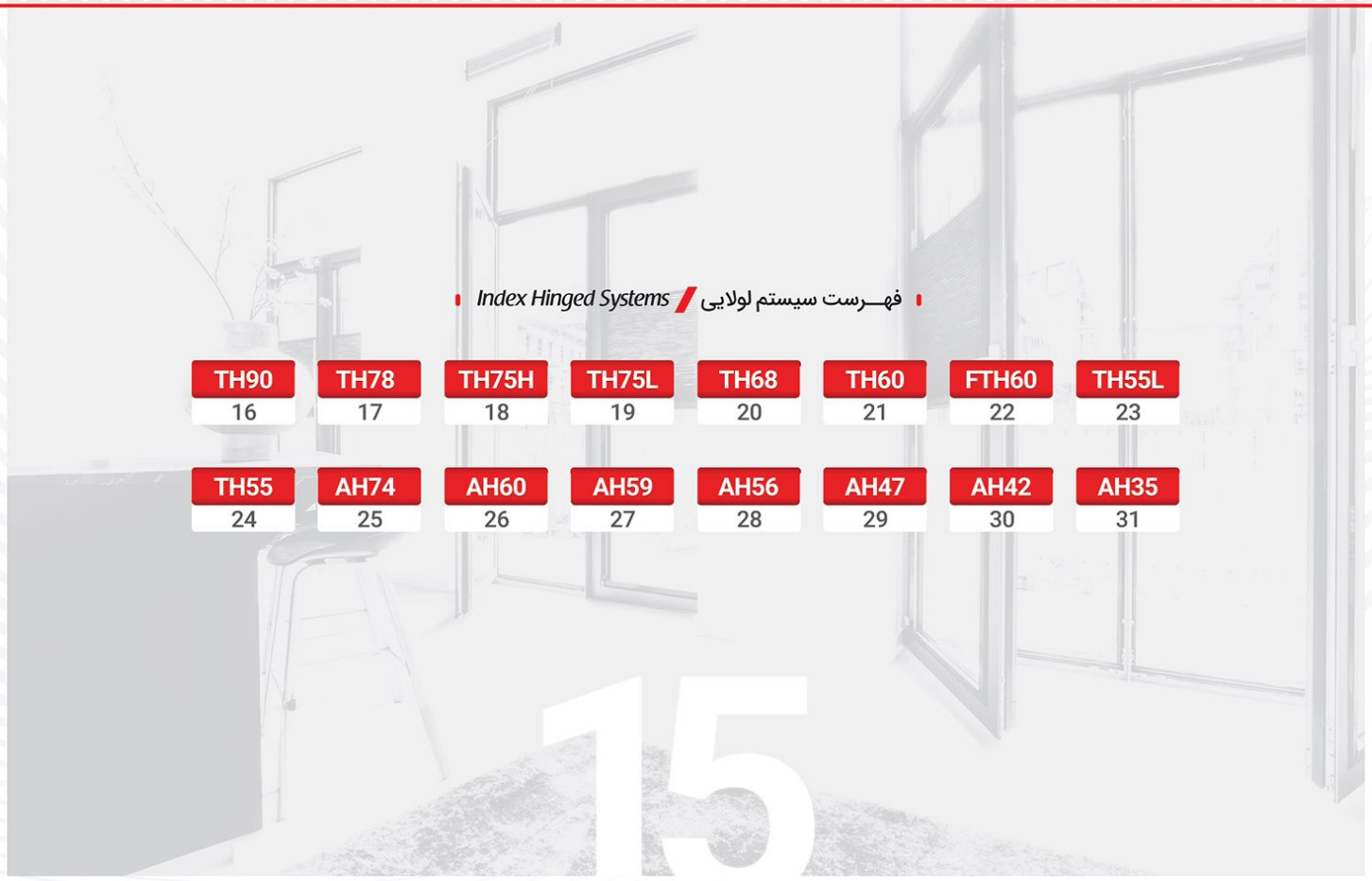
11 Product line of decoral profiles (with wood scheme)
12 Shot blast process
13 Profile packing machine
14 Technical laboratory and quality control department

11 خط رنگ پروفیل دکورال (با طرح چوب)
12 خطوط تولید پروفیل شات پلاست
13 دستگاه بسته بندی پروفیـــل
14 آزمایشگاه فنی و واحد کنترل کیفیت



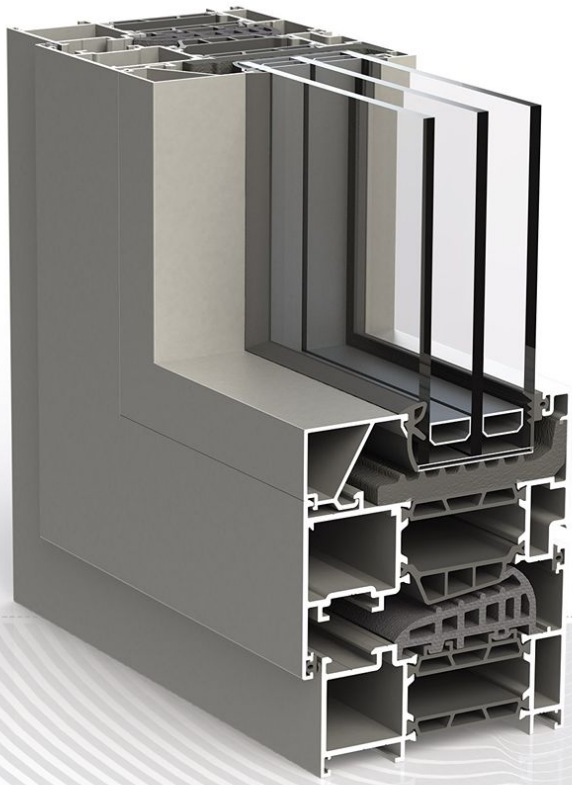
Hinged Systems

سیستم های لولایی
Hinged Systems



فهـــرست سیستم لولایی / Index Hinged Systems

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TH90

Hinged Door & Window

Hidden vent Hinged Window

Uf: 0.758 W(m2.k)

Thermal Break

SCAN ME!

آموزش مونتاژ

System Specification

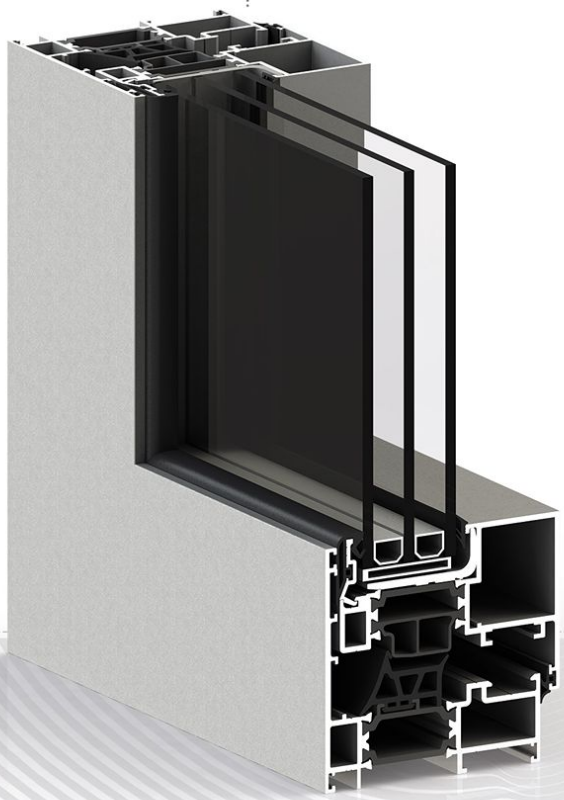
Possibility to install **European fittings** | **EPDM** identification and sealing gaskets

Product code:	**TH90**
Frame width:	90 mm
Sash width:	96 mm
Wall thickness:	5.2 - 1.8 mm
Polyamide size:	45 mm
Thermal guidance with 33 mm glass:	Uf: 0.7w/m2k
Appearance:	Flat and smooth from the outside and inside
Type of corner fixture:	Riveted
Thickness of glass:	42 to 60 mm

Type OF opening

Turn | Tilt and Turn | Hidden vent | French | Parallel | Tilt and Slide | Pivot | Friction

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TH78

Hinged Door & Window

Hidden vent Hinged Window

Uf: 1.83 W (m2.k)

Thermal Break

آموزش مونتاژ

System Specification

Possibility to install **European fittings** | **EPDM** identification and sealing gaskets

Product code:	**TH78**
Frame width:	78 mm
Sash width:	85 mm
Wall thickness:	1.7 - 1.8 mm
Polyamide size:	34 mm
Thermal guidance with 33 mm glass:	Uf: 1.83w/m2k
Appearance:	Flat and smooth from the outside and inside
Type of corner fixture:	Riveted
Thickness of glass:	30 to 54 mm

Type OF opening

Turn | Tilt and Turn | Hidden vent | French | Parallel | Tilt and Slide | Pivot | Friction

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TH75H

Hinged Door



Thermal Break

آموزش مونتاژ

System Specification

Possibility to install **European fittings** | **EPDM** identification and sealing gaskets

Product code:	**TH75H**
Frame width:	75 -143 mm
Sash width:	66.6 mm
Wall thickness:	1.3 - 1.5mm
Polyamide size:	15 - 18 mm
Appearance:	Curved and arched from the outside and inside
Type of corner fixture:	Riveted
Thickness of glass:	6 to 38 mm

Type OF opening

Turn | Tilt and Turn | Hidden vent | French | Parallel | Tilt and Slide | Pivot | Friction

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TH75L

Hinged Window



Thermal Break

آموزش مونتاژ

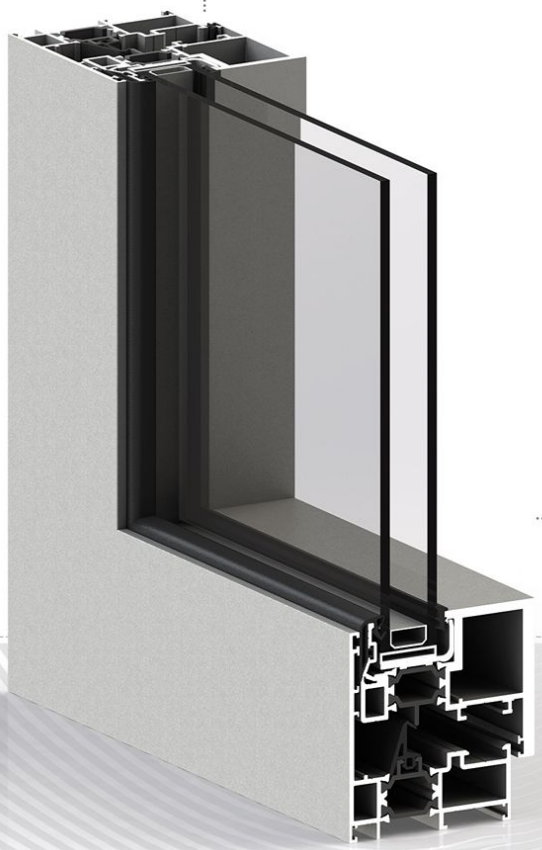
System Specification

Possibility to install **European fittings** | **EPDM** identification and sealing gaskets

Product code:	TH75L
Frame width:	75 - 143 mm
Sash width:	66.6 mm
Wall thickness:	1.3 - 1.5mm
Polyamide size:	15 - 18 mm
Appearance:	Curved and arched from the outside and inside
Type of corner fixture:	Riveted
Thickness of glass:	6 to 38 mm

Type OF opening: **Turn** | **Tilt and Turn** | Hidden vent | **French** | Parallel | Tilt and Slide | Pivot | Friction

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TH68

Hinged Door & Window

Hidden vent Hinged Window

Uf: 2.80 W (m2.k)

Thermal Break

SCAN ME!

آموزش مونتاژ

System Specification

Possibility to install **European fittings** | **EPDM** identification and sealing gaskets

Product code:	**TH68**
Frame width:	68 mm
Sash width:	75 mm
Wall thickness:	1.7-1.8 mm
Polyamide size:	24 mm
Thermal guidance with 30 mm glass:	Uf: 2.80w/m2k
Appearance:	Flat and smooth from the outside and inside
Type of corner fixture:	Riveted
Thickness of glass:	20 to 54 mm

Type OF opening

Turn | Tilt and Turn | Hidden vent | French | Parallel | Tilt and Slide | Pivot | Friction

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TH60

Hinged Door & Window

Uf: 2.64 W (m2.k)

Thermal Break

SCAN ME!

آموزش مونتاژ

System Specification

Ability to install **UPVC** - **French** fittings | Possibility to install **European fittings** | **EPDM** identification and sealing gaskets

Product code:	**TH60**
Frame width:	60 - 69.6 - 77.4 - 94 - 114.5 mm
Sash width:	65 mm
Wall thickness:	1.3 -1.8 mm
Polyamide size:	15 - 24 mm
Thermal conductivity:	Uf: 2.64w/m2k
Appearance:	Curved and arched from the outside and inside
Type of corner fixture:	Riveted
Thickness of glass:	8 to 44 mm

Type OF opening

Turn | Tilt and Turn | Hidden vent | French | Parallel | Tilt and Slide | Pivot | Friction

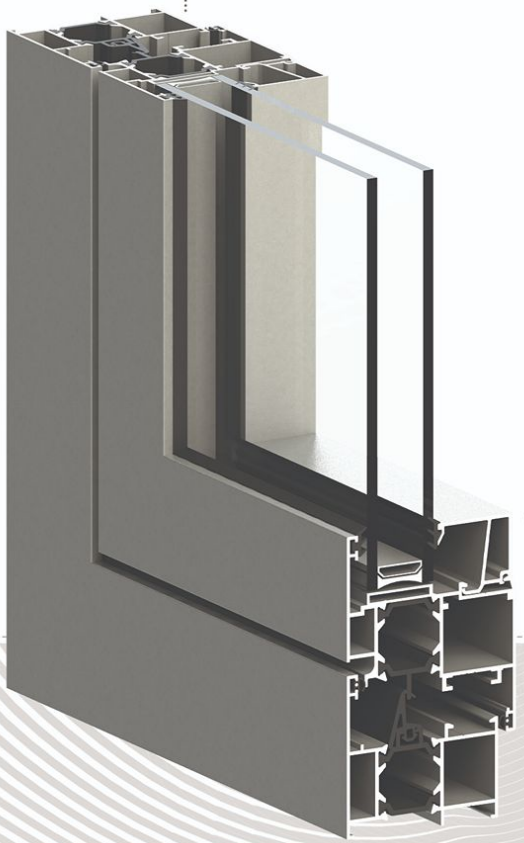
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New Production

FTH60

Hinged Door & Window

Uf: 2.64 W (m2.k)



Thermal Break

SCAN ME!

آموزش مونتاژ

System Specification

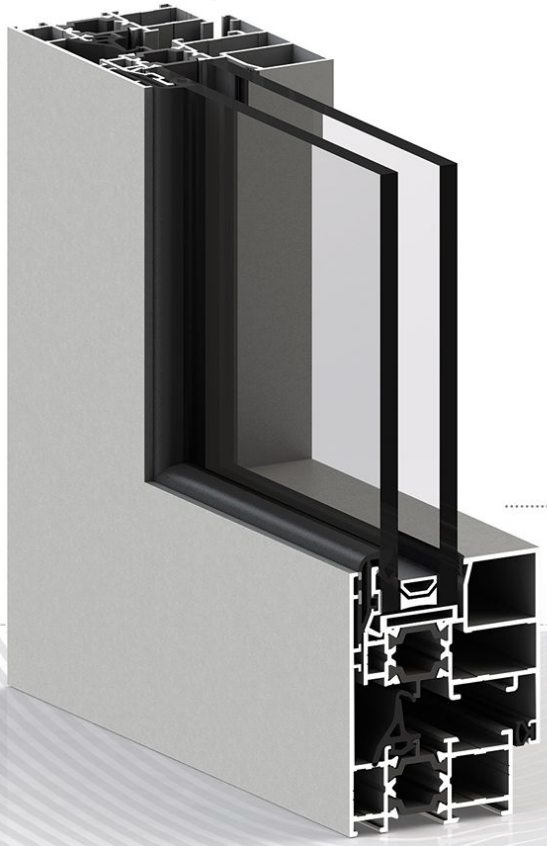
Ability to install **UPVC** - **French** fittings	Possibility to install **European fittings**	**EPDM** identification and sealing gaskets

Product code:	**FTH60**
Frame width:	60 - 69.6 - 77.4 - 94 - 114.5 mm
Sash width:	65 mm
Wall thickness:	1.3 -1.8 mm
Polyamide size:	15 - 24 mm
Thermal conductivity:	Uf: 2.64w/m2k
Appearance:	Flat and arched from the outside and inside
Type of corner fixture:	Riveted
Thickness of glass:	8 to 44 mm

Type OF opening

Turn | Tilt and Turn | Hidden vent | French | Parallel | Tilt and Slide | Pivot | Friction

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TH55L

Hinged Window

Thermal Break Hidden Vent

Uf: 1.87 W (m2.k)

Thermal Break

SCAN ME!

آموزش مونتاژ

System Specification

Possibility to install **European fittings** | **EPDM** identification and sealing gaskets

Product code:	**TH55L**
Frame width:	55 mm
Sash width:	64 mm
Wall thickness:	1.4 -1.5mm
Polyamide size:	Uf: 1.87w/m2k
Thermal conductivity:	20 mm
Appearance:	Flat and smooth profile of the exterior
Type of corner fixture:	Riveted
Thickness of glass:	24 mm

Type OF opening

Turn | Tilt and Turn | Hidden vent | French | Parallel | Tilt and Slide | Pivot | Friction

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TH55

Hinged Door & Window

Thermal Break

Uf: 2.58 W (m2.k)

Thermal Break

SCAN ME!

آموزش مونتاژ

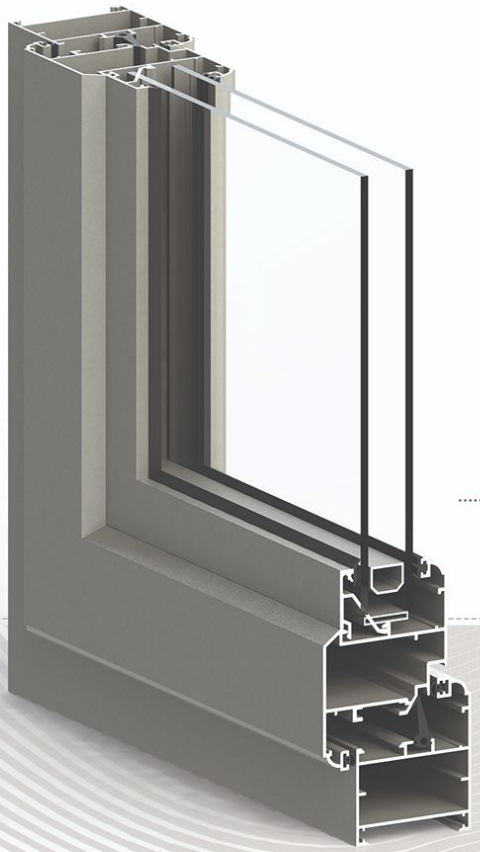
System Specification

Possibility to install **European fittings** | **EPDM** identification and sealing gaskets

Product code:	TH55
Frame width:	55 mm
Sash width:	62.3 mm
Wall thickness:	1.3 - 1.4 mm
Thermal conductivity:	Uf: 2.58w/m2k
Polyamide size:	24 mm
Appearance:	Flat and smooth profile of the exterior
Type of corner fixture:	Riveted
Thickness of glass:	6 to 42 mm

Type OF opening: **Turn** | **Tilt and Turn** | Hidden vent | **French** | Parallel | Tilt and Slide | Pivot | Friction

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AH74

Hinged Door

Uf: 6.2 W (m2.k)

SCAN ME!

آموزش مونتاژ

System Specification

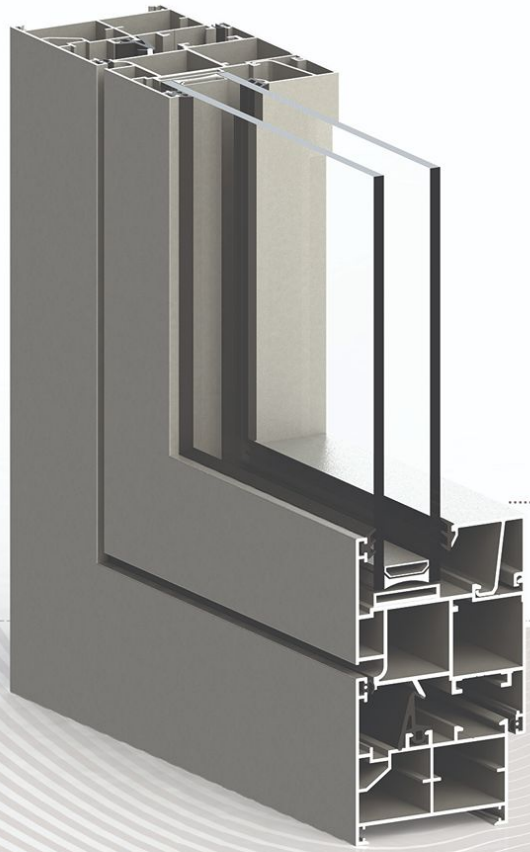
Possibility to install **European fittings** | **EPDM** identification and sealing gaskets

Product code:	AH74
Frame width:	45 - 74 mm
Sash width:	52 - 61 mm
Wall thickness:	1.3 mm
Thermal conductivity:	Uf: 6.2w/m2k
Appearance:	Curved and arched from the outside and inside - Flat and smooth from the outside and inside
Type of corner fixture:	Punch punches and Allen punches
Thickness of glass:	6 to 32 mm

Type OF opening: **Turn** | **Tilt and Turn** | Hidden vent | **French** | Parallel | Tilt and Slide | Pivot | Friction

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New Production



AH60

Hinged Door & Window

Uf: 2.64 W (m2.k)

SCAN ME!

آموزش مونتاژ

System Specification

Possibility to install **European fittings** | **EPDM** identification and sealing gaskets

Product code:	**AH60**
Frame width:	60 - 69.6 - 77.4 - 94 - 114.5 mm
Sash width:	65 mm
Wall thickness:	1.3 - 1.8 mm
Polyamide size:	15 - 24 mm
Thermal conductivity:	Uf: 2.64w/m2k
Appearance:	Flat and arched from the outside and inside
Type of corner fixture:	Riveted
Thickness of glass:	8 to 44 mm

Type OF opening

Turn | Tilt and Turn | Hidden vent | French | Parallel | Tilt and Slide | Pivot | Friction

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AH59

Hinged Door



SCAN ME!

آموزش مونتاژ

System Specification

Possibility to install **European fittings** | **EPDM** identification and sealing gaskets

Product code:	AH59
Frame width:	42 - 47 - 59 - 90 - 100 mm
Sash width:	44 - 51.1 mm
Wall thickness:	1.3 mm
Appearance:	Curved and arched from the outside and inside
Type of corner fixture:	Punch punches and Allen punches
Thickness of glass:	6 to 24 mm

Type OF opening

Turn | **Tilt and Turn** | Hidden vent | French | Parallel | **Tilt and Slide** | Pivot | Friction

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AH56

Hinged Window

Uf: 6.2 W (m2.k)

SCAN ME!

آموزش مونتاژ

System Specification

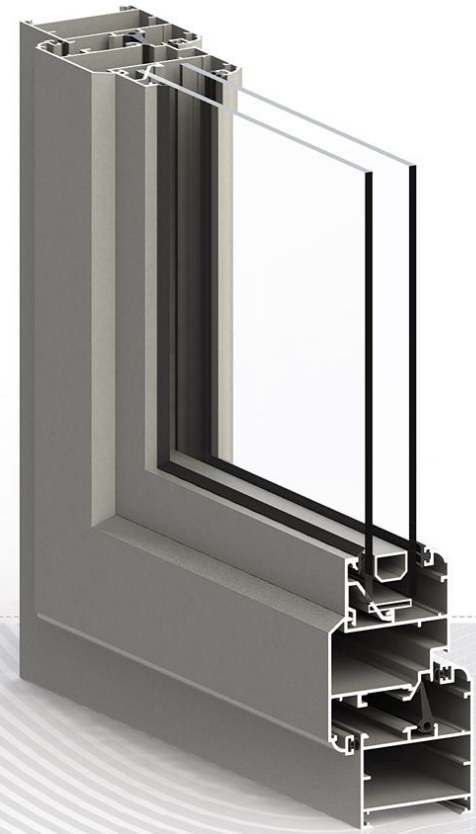
Possibility to install **European fittings** | **EPDM** identification and sealing gaskets

Product code:	**AH56**
Frame width:	45 - 56 - 74 mm
Sash width:	52.1 - 61 mm
Wall thickness:	1.3 mm
Thermal conductivity:	Uf: 6.2w/m2k
Appearance:	Curved and arched from the outside and inside - Flat and smooth from the outside and inside
Type of corner fixture:	Punch punches and Allen punches
Thickness of glass:	6 to 32 mm

Type OF opening

Turn | Tilt and Turn | Hidden vent | French | Parallel | Tilt and Slide | Pivot | Friction

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AH47

Hinged Window

SCAN ME!

آموزش مونتاژ

System Specification

Possibility to install **European fittings** | **EPDM** identification and sealing gaskets

Product code:	AH47
Frame width:	42 - 47 - 59 - 90 - 100 mm
Sash width:	44 - 51.1 mm
Wall thickness:	1.3 mm
Glass thickness:	6 to 24 mm
Appearance:	Curved and arched from the outside and inside
Type of corner fixture:	Punch punches and Allen punches
Thickness of glass:	6 to 24 mm

Type OF opening

Turn | Tilt and Turn | Hidden vent | French | Parallel | Tilt and Slide | Pivot | Friction

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AH42

Hinged Door & Window

SCAN ME!

آموزش مونتاژ

System Specification

Possibility to install **European fittings** | **EPDM** identification and sealing gaskets

Product code:	AH42
Frame width:	42 - 47 - 59 - 90 - 100 mm
Sash width:	44 - 51.1 mm
Wall thickness:	1.3 mm
Glass thickness:	6 to 24 mm
Appearance:	Curved and arched from the outside and inside
Type of corner fixture:	Punch punches and Allen punches
Thickness of glass:	6 to 24 mm

Type OF opening

Turn | Tilt and Turn | Hidden vent | French | Parallel | Tilt and Slide | Pivot | Friction

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AH35

Hinged Door & Window

Joint with Steel Rebar

SCAN ME!

آموزش مونتاژ

System Specification

EPDM identification and sealing gaskets

Product code:	AH35
Frame width:	35 mm
Sash width:	35 mm
Wall thickness:	1.6 mm
Glass thickness:	6 to 20 mm
Appearance:	Flat and smooth from the outside and inside
Type of corner fixture:	Steel rebar
Thickness of glass:	6 to 24 mm

Type OF opening

Turn | Tilt and Turn | Hidden vent | French | Parallel | Tilt and Slide | Pivot | Friction

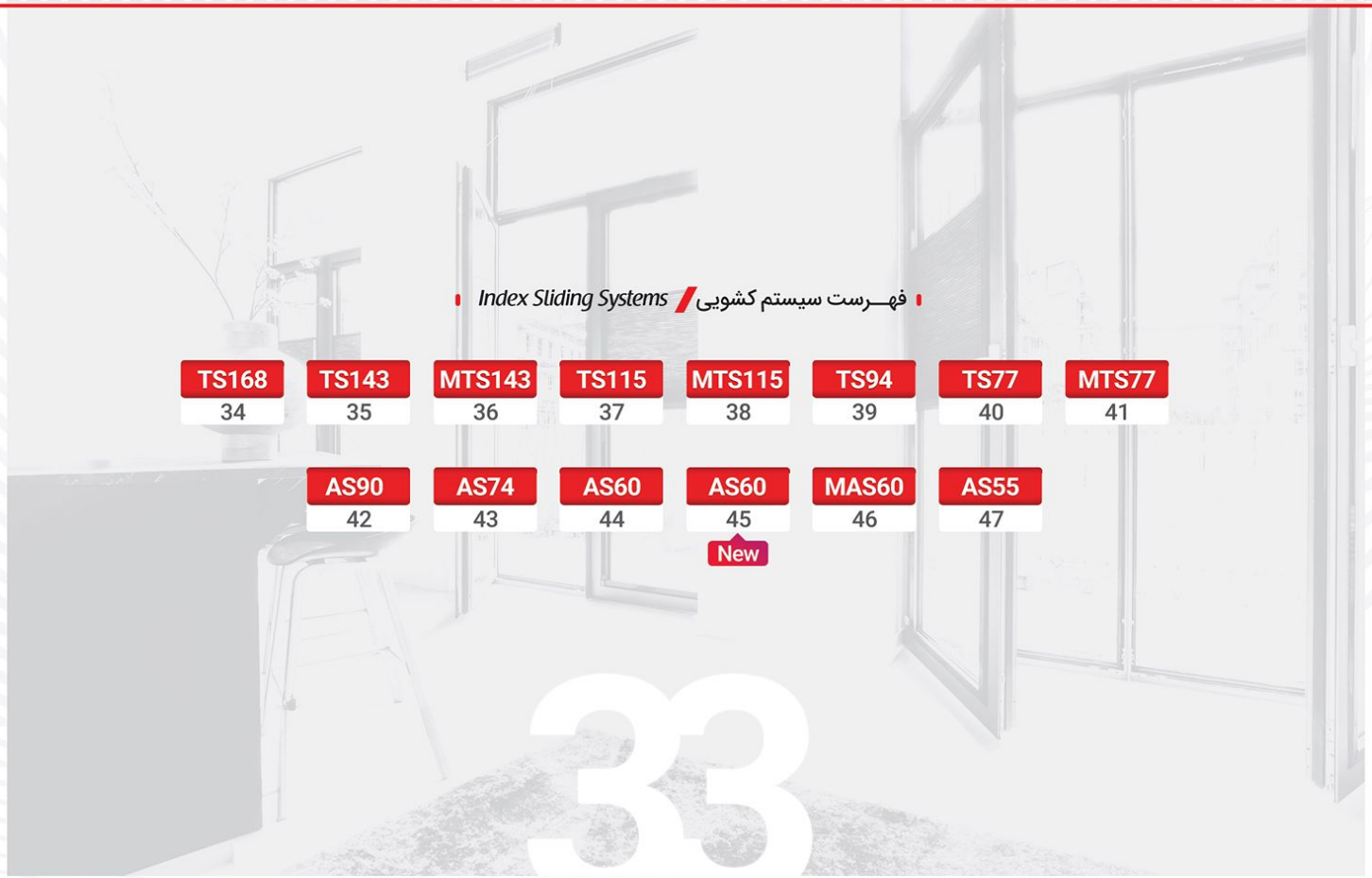
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Sliding Systems

سیستم های کشویی

Sliding Systems



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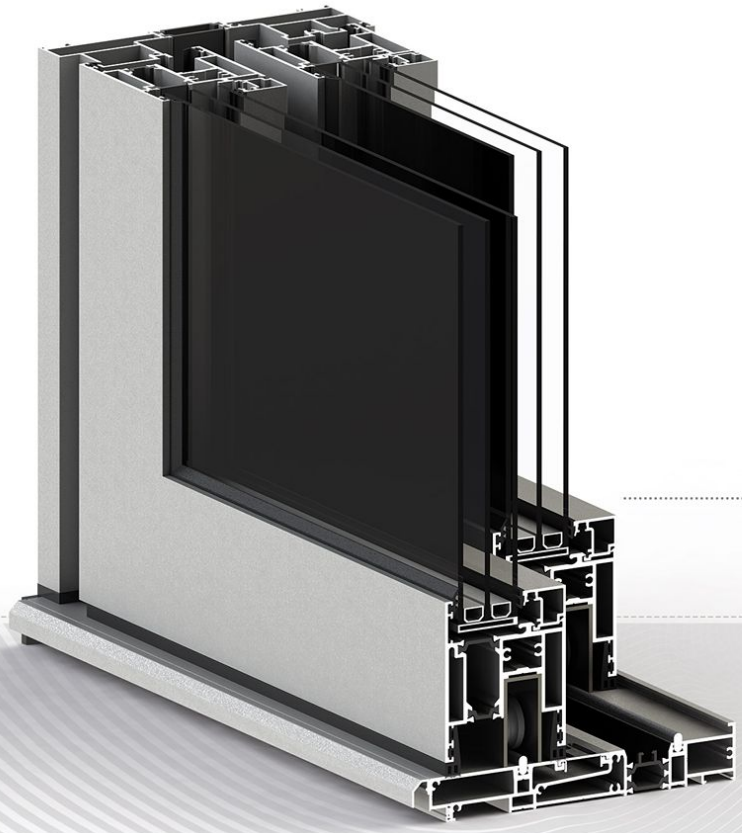
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TS168

Sliding Patio Door

Lift & Slide

Uf: 2.9 W (m2.k)



Thermal Break

SCAN ME!

آموزش مونتاژ

System Specification

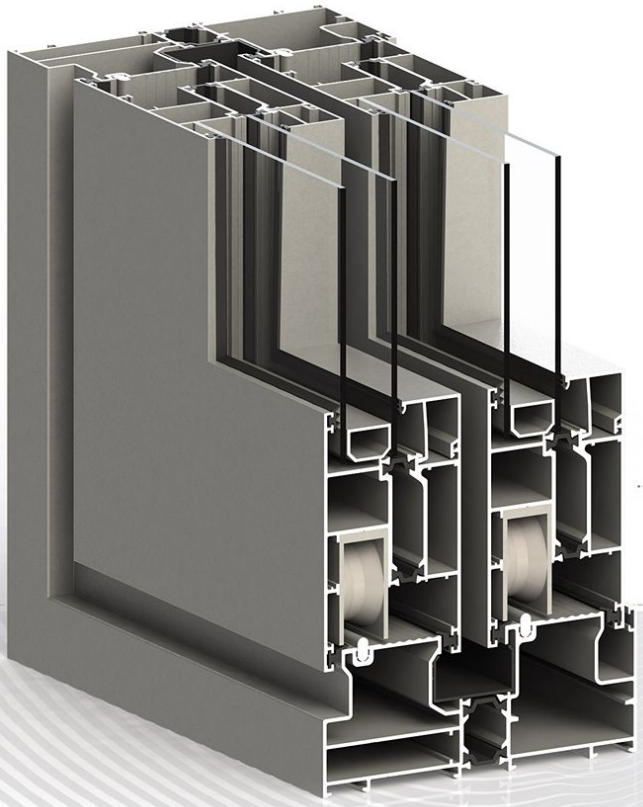
Possibility to install **European fittings** | **EPDM** identification and sealing gaskets

Product code:	**TS168**
Frame width:	168 mm
Sash width:	70 mm
Wall thickness:	2 - 2.2 mm
Glass thickness:	28 to 52 mm
Polyamide size:	18 - 24 - 38 mm
Thermal conductivity:	Uf: 2.9 w/m2k
Appearance:	Flat and smooth from the outside and inside
Type of corner fixture:	Riveted
Possibility to install European	fittings Lift and slide 300- 400 kg

Type OF opening

lift and slide | Short Frame | Normal Opening | Normal Sliding | 70 kg on Sash | 80 kg on Sash | 100 kg on Sash

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TS143

Sliding Door & Window

Lift & Slide

Uf: 3.2 W (m2.k)

Thermal Break

SCAN ME!

آموزش مونتاژ

System Specification

Possibility to install **European fittings** | **EPDM** identification and sealing gaskets

Product code:	**TS143**
Frame width:	143 mm
Sash width:	70 mm
Wall thickness:	2 - 2.2 mm
Glass thickness:	28 to 52 mm
Polyamide size:	18 - 24 - 38 mm
Thermal conductivity:	Uf: 3.2w/m2k
Appearance:	Flat and smooth from the outside and inside
Type of corner fixture:	Riveted
Possibility to install European fittings:	Lift and slide 300- 400 kg

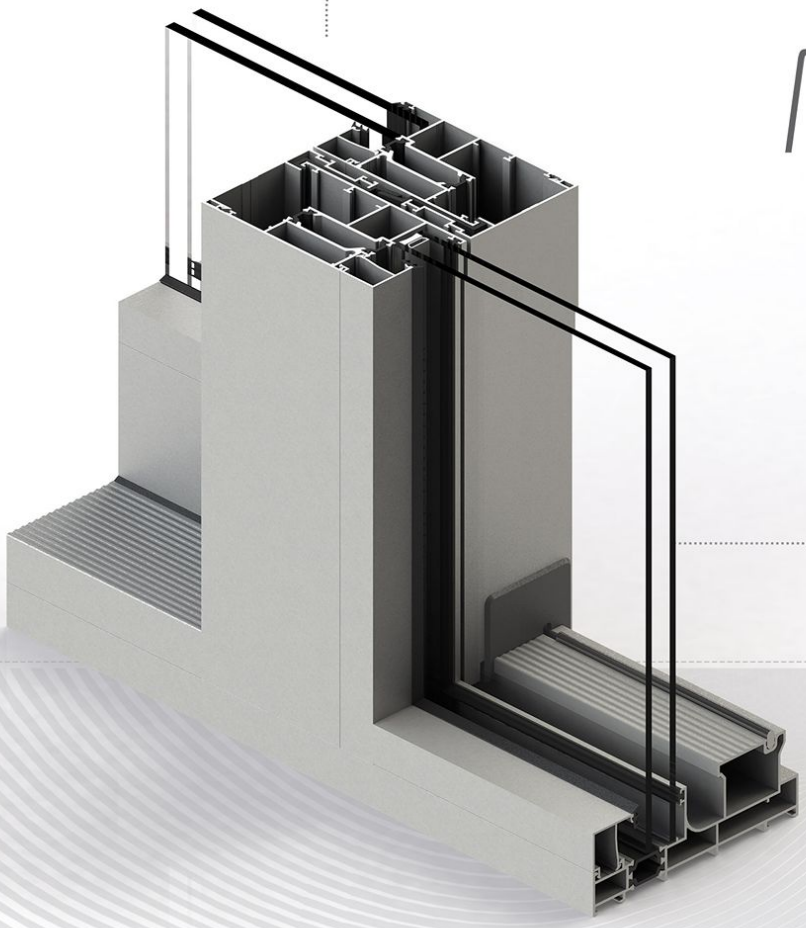
Type OF opening: lift and slide | Short Frame | Normal Opening | Normal Sliding | 70 kg on Sash | 80 kg on Sash | 100 kg on Sash

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MTS143

Sliding Door & Window

Thermal Break Monorail



آموزش مونتاژ

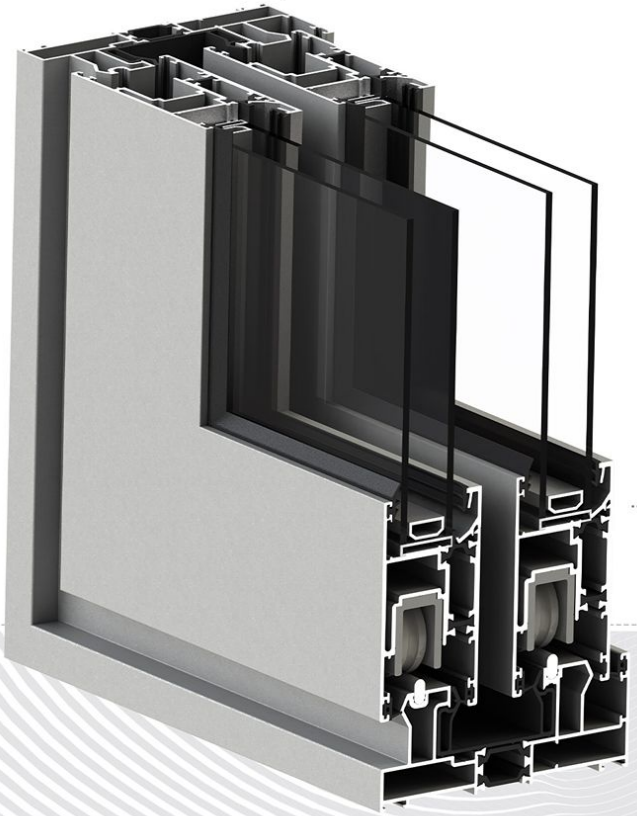
System Specification

Possibility to install **European fittings** | **EPDM** identification and sealing gaskets

Product code:	MTS143
Frame width:	137 mm
Sash width:	62.5 mm
Wall thickness:	1.5 - 1.7 mm
Glass thickness:	14 to 49 mm
Polyamide size:	14.8 - 18 - 20 mm
Appearance:	Flat and smooth from the outside and inside
Type of corner fixture:	Punch punches and Allen punches in the frame
Possibility to install European fittings:	Lift and slide 300 kg

Type OF opening: lift and slide | Short Frame | Normal Opening | Normal Sliding | 70 kg on Sash | 80 kg on Sash | 100 kg on Sash

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TS115

Sliding Window

Thermal Break Normal

Uf: 3.6 - 4.4 W (m2.k)

Thermal Break

آموزش مونتاژ

System Specification

Possibility to install **European fittings** | **EPDM** identification and sealing gaskets

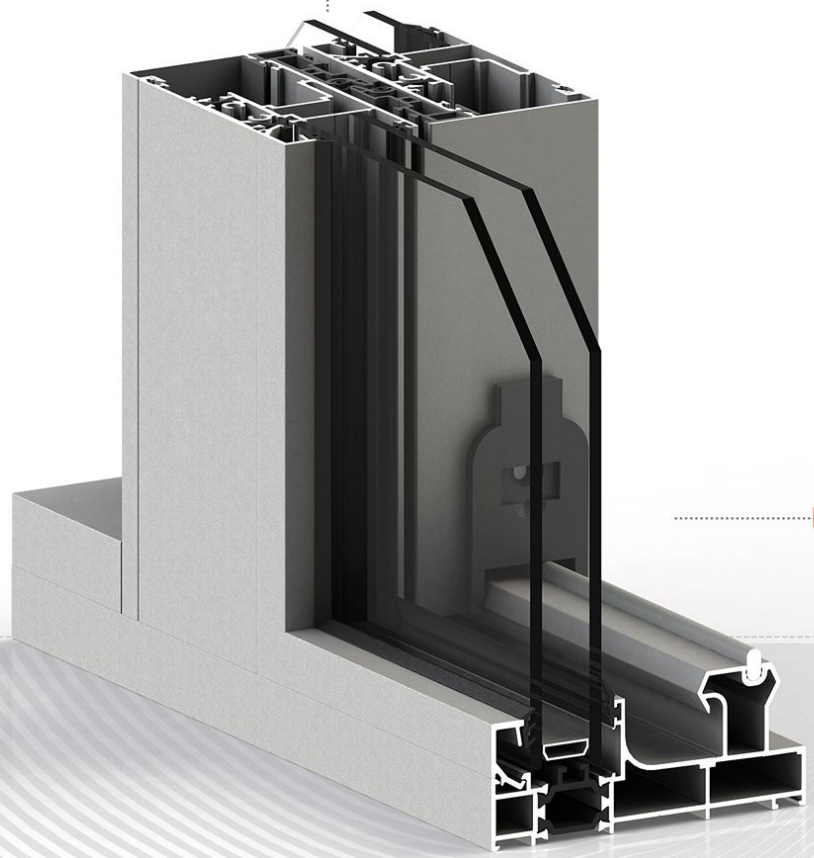
Product code:	TS115
Frame width:	115 mm
Sash width:	45 mm
Wall thickness:	1.5 - 1.7 mm
Glass thickness:	24 mm
Polyamide size:	12 - 16 - 24 mm
Thermal conductivity:	Uf: 3.6 - 4.4 w/m2k
Appearance:	Flat and smooth from the outside and inside
Type of corner fixture:	Punch punches and Allen punches in the frame
Possibility to install European fittings:	Lift and slide 200 kg

Type OF opening

lift and slide | Short Frame | Normal Opening | Normal Sliding

70 kg on Sash | 80 kg on Sash | 100 kg on Sash

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MTS115

Sliding Window

Thermal Break Monorail

Thermal Break

آموزش مونتاژ

System Specification

Possibility to install **European fittings** | **EPDM** identification and sealing gaskets

Product code:	MTS115
Frame width:	106 mm
Sash width:	45 mm
Wall thickness:	1.5 - 1.7 mm
Glass thickness:	24 mm
Polyamide size:	12 - 16 - 24 mm
Appearance:	Flat and smooth from the outside and inside
Type of corner fixture:	Punch punches and Allen punches in the frame
Possibility to install European fittings:	Lift and slide 200 kg

Type OF opening

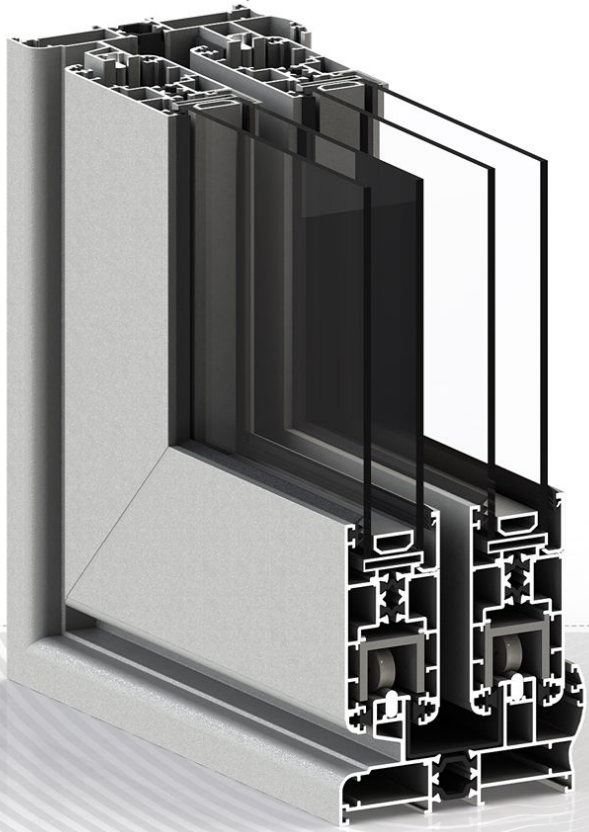
lift and slide | Short Frame | Normal Opening | Normal Sliding

70 kg on Sash | 80 kg on Sash | 100 kg on Sash

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TS94

Sliding Window



Thermal Break

SCAN ME!

آموزش مونتاژ

System Specification

Possibility to install **European fittings** | **EPDM** identification and sealing gaskets

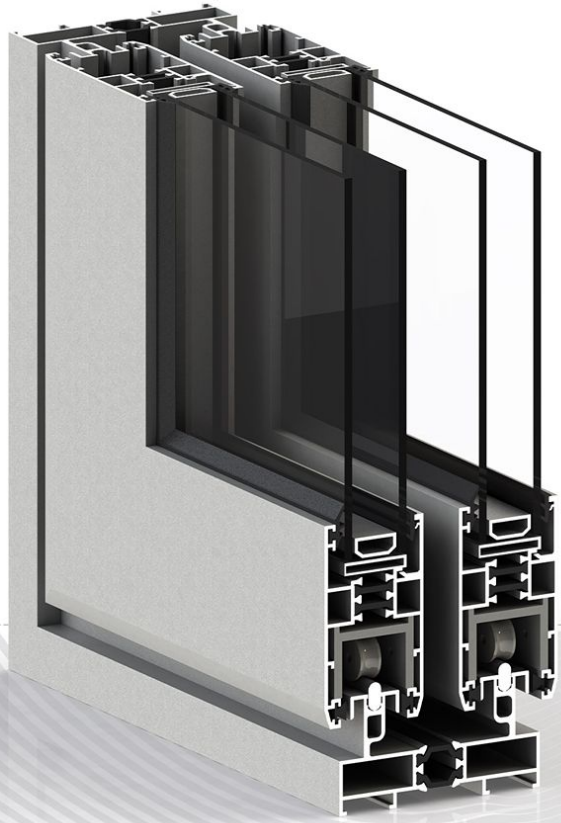
Product code:	TS94
Frame width:	94 mm
Sash width:	38 mm
Wall thickness:	1.3 - 1.4 mm
Glass thickness:	18 - 24 mm
Polyamide size:	10 - 18 - 25 mm
Appearance:	Flat and smooth from the outside and inside - Curved and arched from the outside and inside
Type of corner fixture:	Riveted Corner and Corner with internal hex screw

Type OF opening

lift and slide | Short Frame | Normal Opening | **Normal Sliding**

70 kg on Sash | 80 kg on Sash | **100** kg on Sash

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TS77

Sliding Window

Uf: 4.45 W (m2.k)

Thermal Break

آموزش مونتاژ

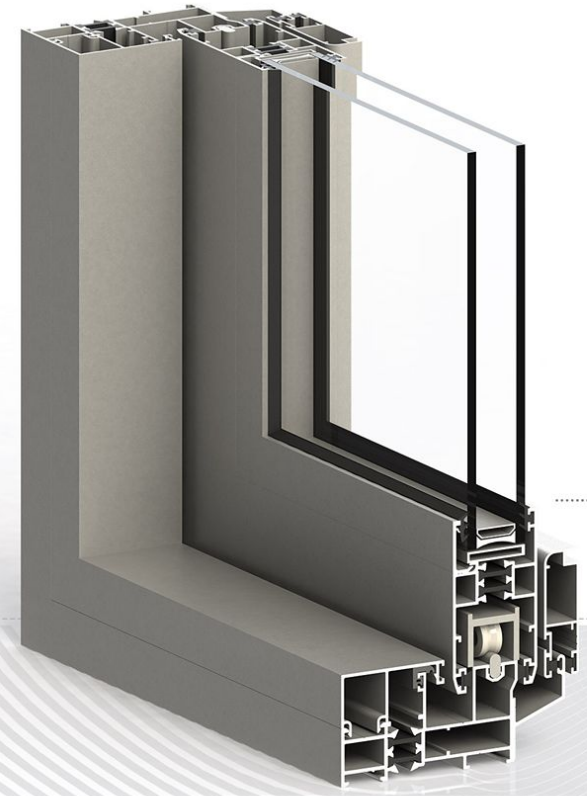
System Specification

Possibility to install **European fittings** | **EPDM** identification and sealing gaskets

Product code:	TS77
Frame width:	77 mm
Sash width:	38 mm
Wall thickness:	1.3 - 1.4 mm
Glass thickness:	18 - 24 mm
Polyamide size:	14.8 - 18 mm
Thermal conductivity:	Uf:4.45w/m2k
Appearance:	Flat and smooth from the outside and inside
Type of corner fixture:	Riveted Corner and Corner with internal hex screw

Type OF opening: lift and slide | Short Frame | Normal Opening | **Normal Sliding** | 70 kg on Sash | 80 kg on Sash | **100** kg on Sash

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MTS77

Sliding Door & Window

Thermal Break Monorail

Thermal Break

SCAN ME!

آموزش مونتاژ

System Specification

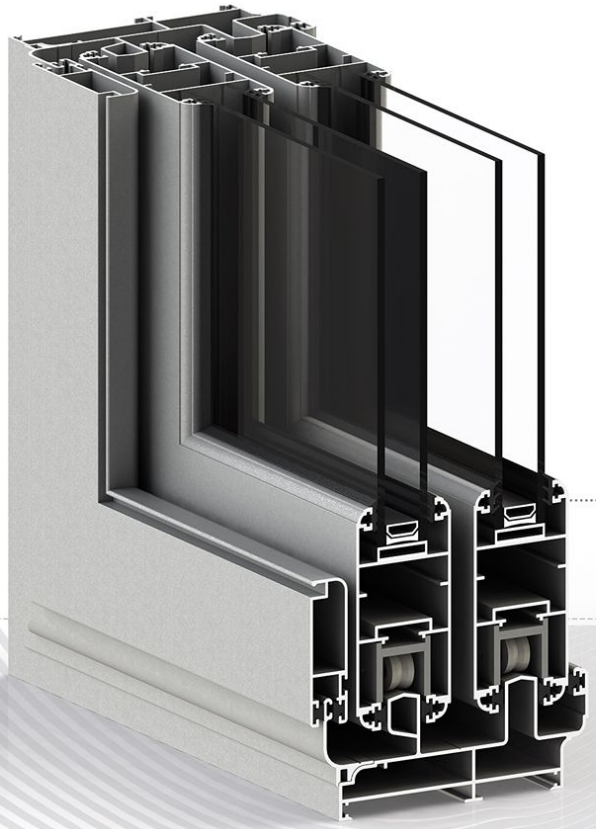
Possibility to install **European fittings** | **EPDM** identification and sealing gaskets

Product code:	MTS77
Frame width:	77 mm
Sash width:	38 mm
Wall thickness:	1.3 - 1.4 mm
Glass thickness:	24 mm
Polyamide size:	14.8 - 18 mm
Appearance:	Flat and smooth from the outside and inside
Type of corner fixture:	Riveted Corner and Corner with internal hex screw

Type OF opening: lift and slide | Short Frame | Normal Opening | **Normal Sliding**

70 kg on Sash | 80 kg on Sash | **100** kg on Sash

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AS90

Sliding Window

SCAN ME!

آموزش مونتاژ

System Specification

Possibility to install **European fittings** | **EPDM** identification and sealing gaskets

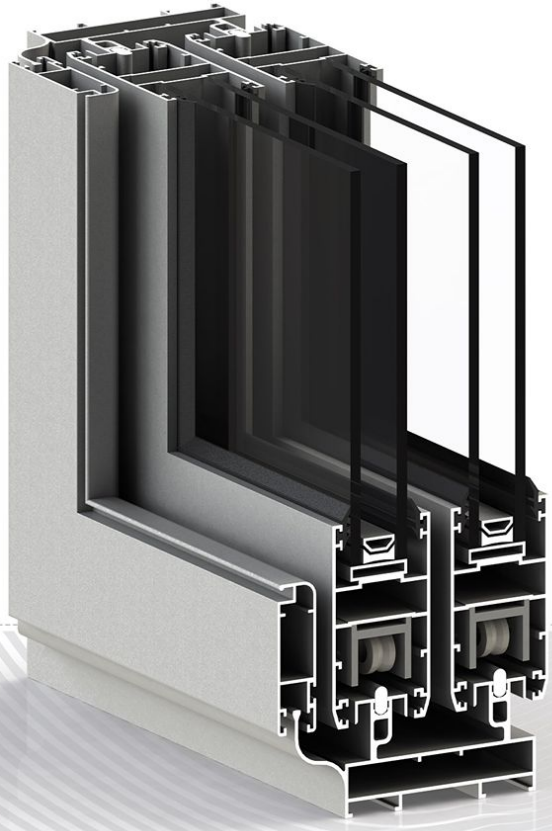
Product code:	**AS90**
Frame width:	90 mm
Sash width:	38 mm
Wall thickness:	1.3 - 1.4 mm
Glass thickness:	18 mm
Appearance:	Curved and arched from the outside and inside
Type of corner fixture:	Oblique with internal hex screw

Type OF opening

lift and slide | Short Frame | Normal Opening | **Normal Sliding**

70 kg on Sash | 80 kg on Sash | **100** kg on Sash

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AS74

Sliding Window

SCAN ME!

آموزش مونتاژ

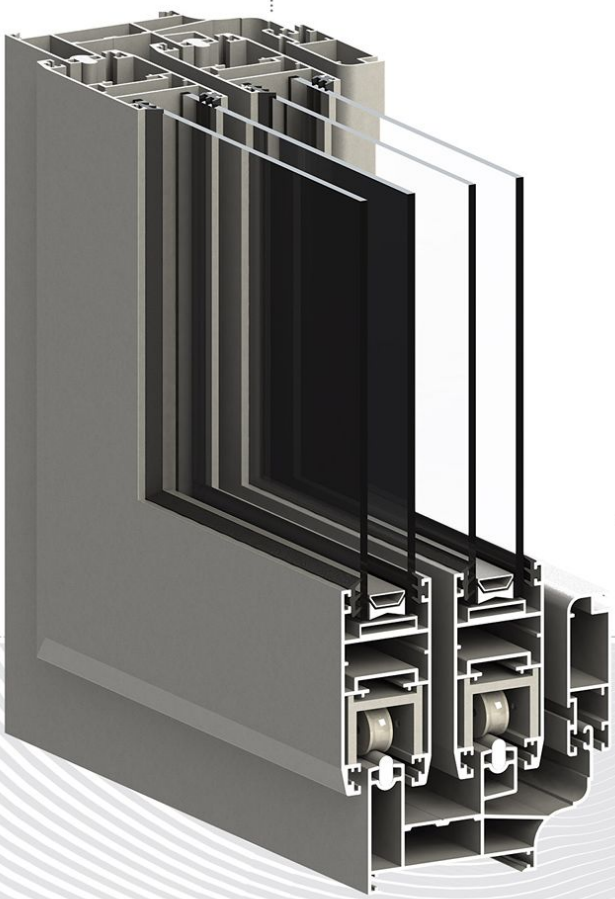
System Specification

Possibility to install **European fittings** | **EPDM** identification and sealing gaskets

Product code:	AS74
Frame width:	74 mm
Sash width:	38 mm
Wall thickness:	1.3 - 1.4 mm
Glass thickness:	24 mm
Appearance:	Flat and smooth from the outside and inside
Type of corner fixture:	Oblique with internal hex screw

Type OF opening: lift and slide | Short Frame | Normal Opening | **Normal Sliding** | 70 kg on Sash | 80 kg on Sash | **100** kg on Sash

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AS60

Sliding Window

Uf: 7.2 W (m2.k)

SCAN ME!

آموزش مونتاژ

System Specification

Possibility to install **European fittings** | **EPDM** identification and sealing gaskets

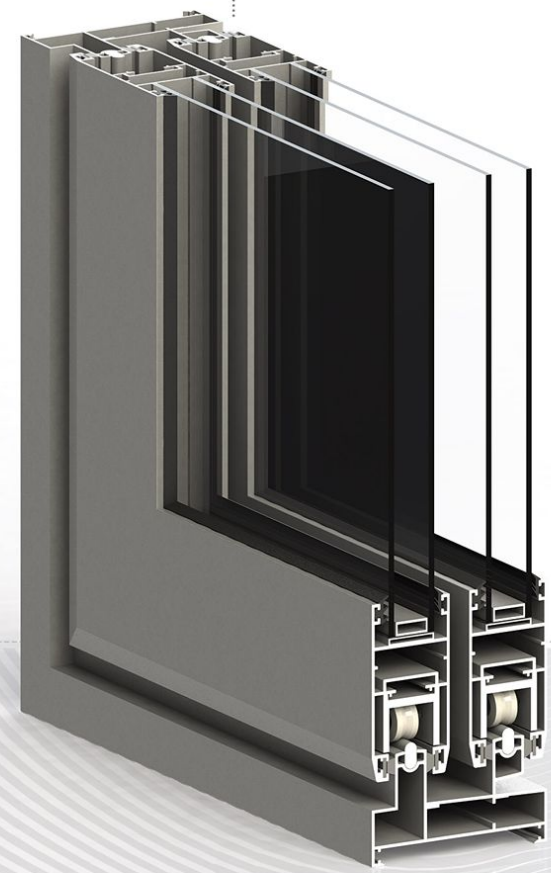
Product code:	**AS60**
Frame width:	60 and 100 mm
Sash width:	32 mm
Wall thickness:	1.2 - 1.3 mm
Glass thickness:	18 mm
Thermal conductivity:	Uf:7.2w/m2k
Appearance:	Curved and arched from the outside and inside
Type of corner fixture:	Oblique with internal hex screw

Type OF opening: lift and slide | Short Frame | Normal Opening | **Normal Sliding**

70 kg on Sash | **80** kg on Sash | 100 kg on Sash

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New Production



AS60

Sliding Window

New Frame

Uf: 7.2 W (m2.k)

SCAN ME!

آموزش مونتاژ

System Specification

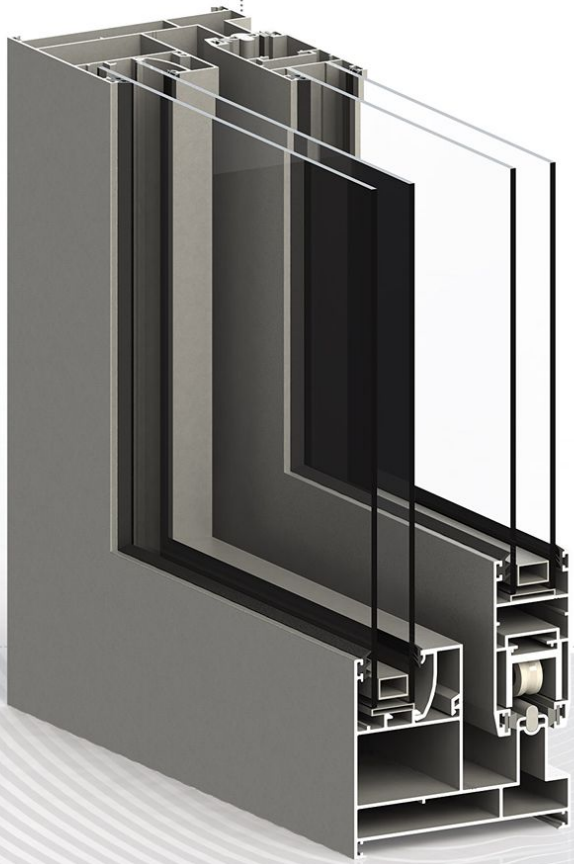
Possibility to install **European fittings** | **EPDM** identification and sealing gaskets

Product code:	**AS60**
Frame width:	60 and 100 mm
Sash width:	32 mm
Wall thickness:	1.2 - 1.3 mm
Glass thickness:	18 mm
Thermal conductivity:	Uf:7.2w/m2k
Appearance:	Curved and arched from the outside and inside
Type of corner fixture:	Oblique with internal hex screw

Type OF opening: lift and slide | Short Frame | Normal Opening | **Normal Sliding**

70 kg on Sash | **80 kg on Sash** | 100 kg on Sash

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MAS60

Sliding Window
with 90mm Frame Profile

SCAN ME!

آموزش مونتاژ

System Specification

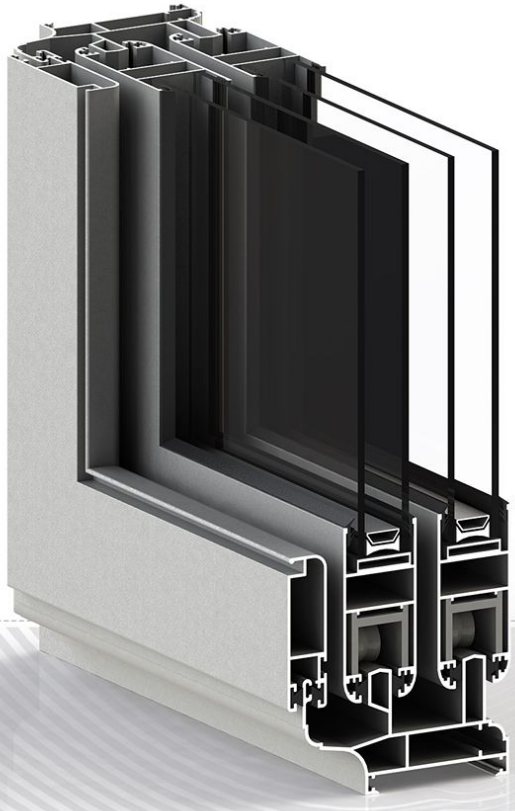
Possibility to install **European fittings** | **EPDM** identification and sealing gaskets

Product code:	MAS60
Frame width:	90 mm
Sash width:	32 mm
Wall thickness:	1.2 - 1.3 mm
Glass thickness:	18 mm
Appearance:	Flat and smooth from the outside and inside
Type of corner fixture:	Oblique with internal hex screw

Type OF opening: lift and slide | Short Frame | Normal Opening | **Normal Sliding**

70 kg on Sash | **80** kg on Sash | 100 kg on Sash

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AS55

Sliding Window

SCAN ME!

آموزش مونتاژ

System Specification

Possibility to install **European fittings** | **EPDM** identification and sealing gaskets

Product code:	AS55
Frame width:	55 mm
Sash width:	28 mm
Wall thickness:	1.3 - 1.2 mm
Glass thickness:	18 mm
Appearance:	Curved and arched from the outside and inside
Type of corner fixture:	Oblique with internal hex screw

Type OF opening: lift and slide | Short Frame | Normal Opening | **Normal Sliding**

70 kg on Sash | 80 kg on Sash | 100 kg on Sash

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Additional
Systems

سیستم های الحاقی

Additional Systems

49



Folding
Door System

آموزش مونتاژ

System Specification

	EPDM identification and sealing gaskets
Frame width:	50 mm
Sash width:	50 mm
Wall thickness:	1.5 - 2.5 mm
Glass thickness:	6 to 32 mm
Polyamide size:	18 mm
Appearance:	Flat and smooth from the outside and inside
Type of corner fixture:	Riveted
Specifications:	Hidden accordion fitting

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Partition

System

آموزش مونتاژ

System Specification

EPDM identification and sealing gaskets

Product Name:	Aluminium Partition
Frame width:	70 mm
Wall thickness:	1.3 -1.4 mm
Appearance:	Flat and smooth profile of the exterior and interior
Thickness of glass:	4 - 6 mm Single and Double Glazed for interior and exterior

Type OF opening

Turn | Tilt and Turn | Hidden vent | French | Parallel | Tilt and Slide | Pivot | Friction

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Glasss Handrail

System - Two piece

آموزش مونتاژ

System Specification

EPDM identification and sealing gaskets

Type of glass holder profile :	two connecting pieces with 90 cm bolts and nuts
Glass cover type :	1045
Type of glass :	laminate
Type of work :	surface

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Glasss Handrail

System - One piece

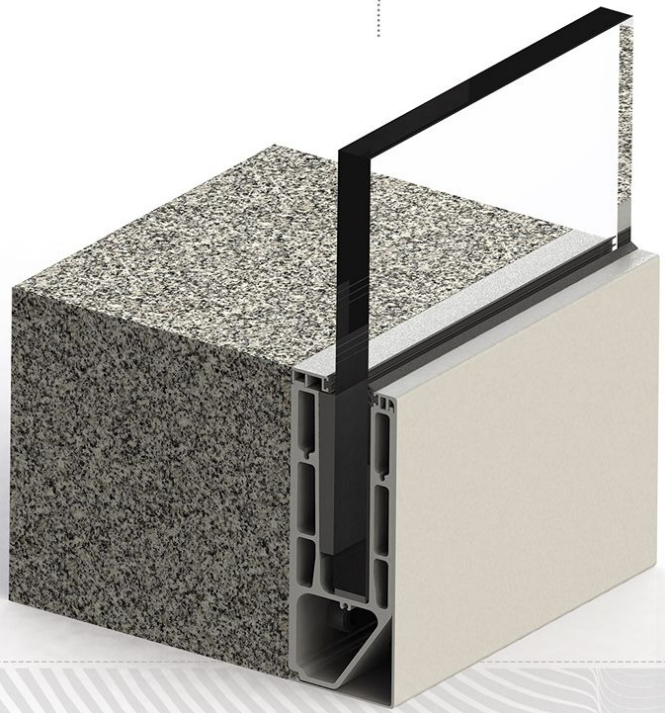
آموزش مونتاژ

System Specification

EPDM identification and sealing gaskets

Glass railing installed outside the surface :	Glasss Handrail
Type of glass holder profile :	5.5 cm one piece
Glass cover type :	10415
Type of glass :	laminate
Type of work :	installation next to the surface

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Side Fix Glass

Support System

آموزش مونتاژ

System Specification

EPDM identification and sealing gaskets

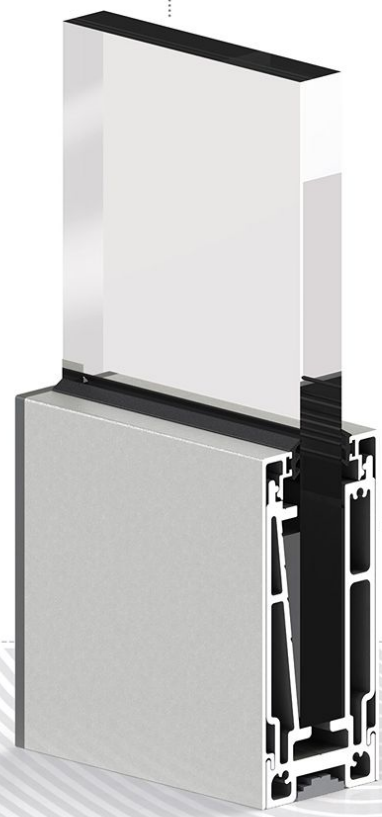
Product Name:	Glass railing installed outside the surface
Type of glass holder profile :	5.5 cm one piece
Glass cover type :	10415
Type of glass :	laminate
Type of work :	installation next to the surface

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New Production

Outdoor Handrail

Lighting



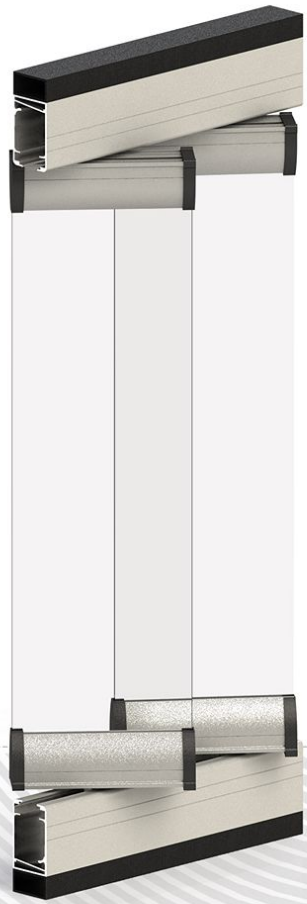
آموزش مونتاژ

System Specification

EPDM identification and sealing gaskets

Frame width:	110 mm
Sash width:	24.5 mm
Wall thickness:	1.5 - 1.8 mm
Thickness of glass:	10 to 20 mm
Appearance:	Flat and smooth from the outside and inside
Type of corner fixture:	Plastic corner

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Glass Balustrade

System

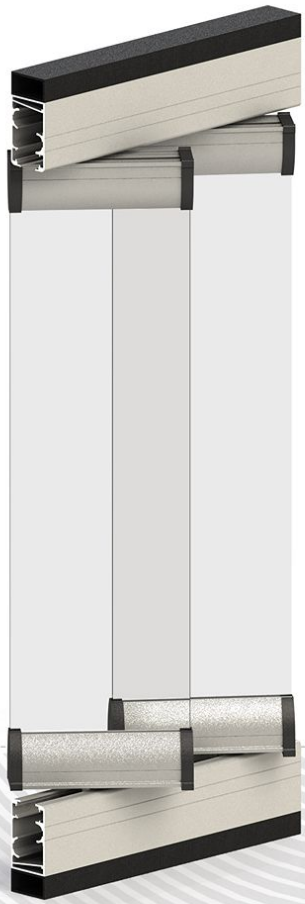
آموزش مونتاژ

System Specification

EPDM identification and sealing gaskets

Product Name:	Glass Balustrade System
Size of frame width :	39 mm
The width of the sash :	35 - 40 mm
Wall thickness :	1.3 mm
Glass thickness :	8 mm
Appearance :	flat and smooth
Open type :	rail

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New Production

Glass Balustrade

System

آموزش مونتاژ

System Specification

EPDM identification and sealing gaskets

Product Name:	Glass Balustrade System
Size of frame width :	39 mm
The width of the sash :	35 - 40 mm
Wall thickness :	1.3 mm
Glass thickness :	8 mm
Appearance :	flat and smooth
Open type :	rail

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Roll-up Door
System

آموزش مونتاژ

System Specification

EPDM identification and sealing gaskets

Product Name:	Roll - up Door System
Rail width :	60 - 120 mm
The size of the blades :	according to different working conditions
Wall thickness :	1.1 - 1.7 m
Appearance :	mesh

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Grid System



SCAN ME!

آموزش مونتاژ

System Specification

EPDM identification and sealing gaskets

Product Name:	Grid System
Size of frame width :	40 m
The size of the width of the blade :	9.3 mm
Lace type :	hook clip

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Pelisse Grid

System

آموزش مونتاژ

System Specification

Product Name:	Pelisse Grid System
Frame height:	35.2 mm
Linge height :	47.5 mm
Exclusive profile type :	pleated lace

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New Production

Sliding Fly
System





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آموزش مونتاژ

System Specification

EPDM identification and sealing gaskets

Product Name :	Sliding Grid System
type :	Remote control

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Handrail

Pipe Aluminium Handrail System

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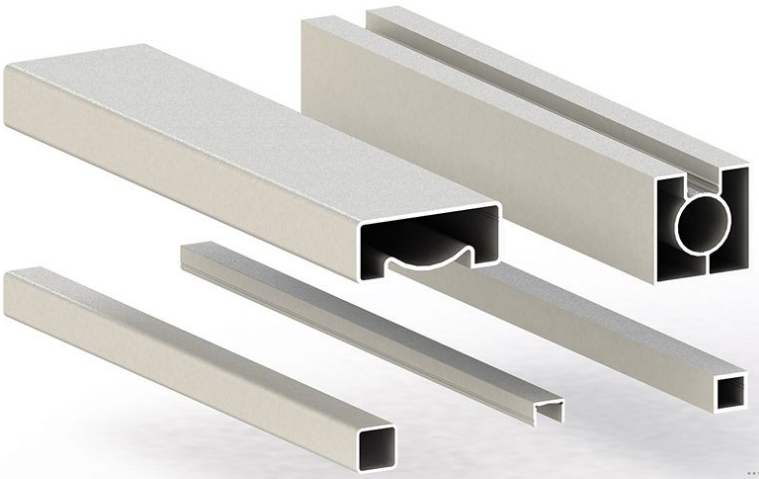
پروفیـــل سیستـم

System Specification

EPDM identification and sealing gaskets

Product Name:	Pipe Aluminium Handrail System
The smallest diameter :	15.8 m
The largest diameter :	50 m
Minimum thickness :	1.2 m
Maximum thickness :	4.9 m

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Handrail

Square Aluminium Handrail System

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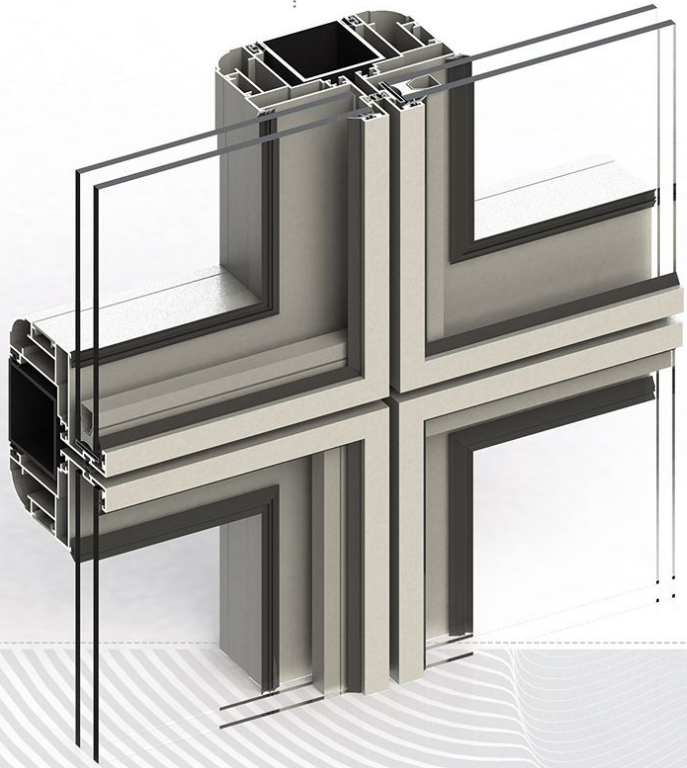
پروفیـــل سیستـم

System Specification

EPDM identification and sealing gaskets

Product Name:	Square Aluminium Handrail System
Minimum width :	14 x 14
Maximum width :	40 x 40 - 70 x 70

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Frameless

System

SCAN ME!

آموزش مونتاژ

System Specification

EPDM identification and sealing gaskets

Product Name:	Frameless System
The width of the single-wall frame :	45 m
The size of the width of the double - glazed frame :	50 m
The size of the width of the ledge :	58 m
Wall thickness :	1.3 m
Glass thickness :	10 - 18
Appearance :	round
Open Type :	Cardi

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Glass Support

Profiles



SCAN ME!

آموزش مونتاژ

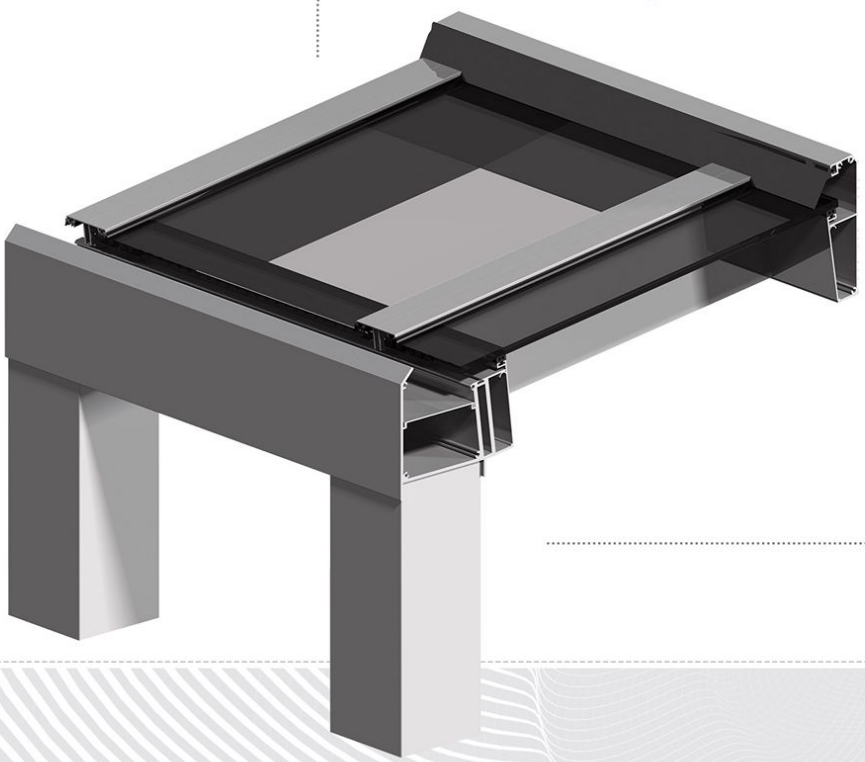
System Specification

EPDM identification and sealing gaskets

Product Name:	Tempered glass profiles
Frame width:	37 to 95 meters
Glass size :	10 meters

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New Production



AW110

System

SCAN ME!

آموزش مونتاژ

System Specification

Carrier Reinforcement | Gutter Reinforcement

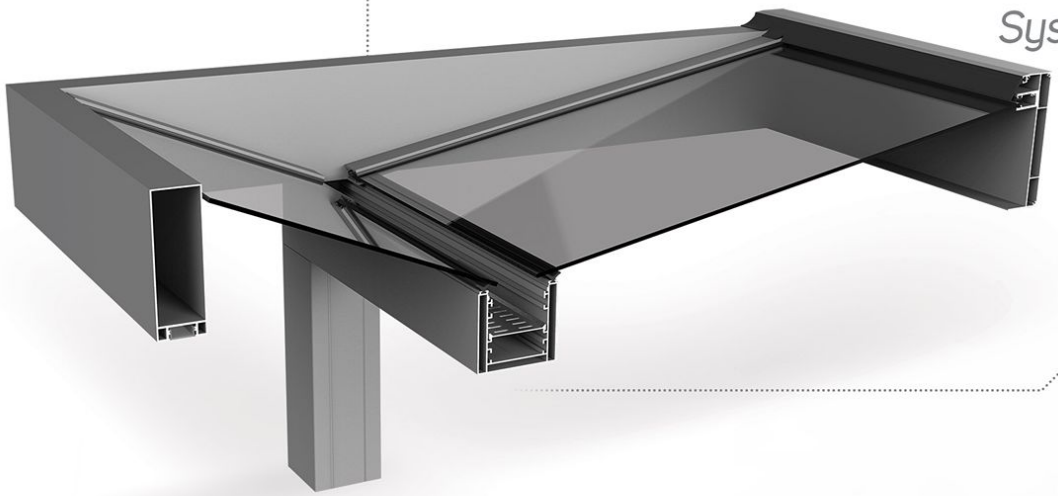
Product code:	AW110
Pole Profile Width:	110 mm
Gutter profile Width:	155.2 mm
Glazing Carrier Profile Width:	60.3*112.2 mm
Profile Wall Thickness:	1.4 - 5 mm
Max. veranda Depth:	4000 mm
Max. Distance Between Pole Profiles:	7000 mm
Max. Veranda Back Height:	2800 mm
Max. Veranda Front Height:	2400 mm

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New Production

AFW135

System



SCAN ME!

آموزش مونتاژ

System Specification

There are no limits on the width
Maximum Projection is 6500 mm
Front over-hang available 300 mm to 1000 mm
LED Rafter Lighting
Heating
Glass Sliding Doors
Fixed Glazing Walls

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New Production



Glass Support

System

SCAN ME!

آموزش مونتاژ

System Specification

Frame width:	28.6 mm
Glass thickness:	Laminated glass - 11.5 mm
Used rubber:	from both sides - CF03
Fixer code:	AP31095 - With Cut 25.3 mm

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Automatic Door

System

آموزش مونتاژ

System Specification

EPDM identification and sealing gaskets

Product Name :	Automatic Door
Rail profile :	76 x 148 mm
Cover profile :	120 x 92 mm

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Louvre

System

SCAN ME!

آموزش مونتاژ

System Specification

EPDM identification and sealing gaskets

Product Name :	Louvre
Frame width :	200 x 111.5 mm
Type of profile :	rectangular - oval - louvre

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Guillotine

System

SCAN ME!

آموزش مونتاژ

System Specification

EPDM identification and sealing gaskets

Frame width:	110 mm
Sash width:	24.5 mm
Wall thickness:	1.5 - 1.8 mm
Thickness of glass:	10 to 20 mm
Appearance:	Flat and smooth from the outside and inside
Type of corner fixture:	Plastic corner

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Smart Systems

سیستم های هوشمند
Systems



Smart Production

TS143

Sliding Door & Window

Lift & Slide

Uf: 3.2 W (m2.k)





SCAN ME!

آموزش مونتاژ

System Specification

Possibility to install **European fittings** | **EPDM** identification and sealing gaskets

Product code:	TS143
Frame width:	143 mm
Sash width:	70 mm
Wall thickness:	2 - 2.2 mm
Glass thickness:	28 to 52 mm
Polyamide size:	18 - 24 - 38 mm
Thermal conductivity:	Uf: 3.2w/m2k
Appearance:	Flat and smooth from the outside and inside
Type of corner fixture:	Riveted
Possibility to install European fittings:	Lift and slide 300- 400 kg

Type OF opening — lift and slide | Short Frame | Normal Opening | Normal Sliding | 70 kg on Sash | 80 kg on Sash | 100 kg on Sash

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Smart Production

TS115

Sliding Window

Thermal Break Normal

Uf: 3.6 - 4.4 W (m2.k)

SCAN ME!

آموزش مونتاژ

System Specification

Possibility to install **European fittings** | **EPDM** identification and sealing gaskets

Product code:	TS115
Frame width:	115 mm
Sash width:	45 mm
Wall thickness:	1.5 - 1.7 mm
Glass thickness:	24 mm
Polyamide size:	12 - 16 - 24 mm
Thermal conductivity:	Uf:3.6-4.4w/m2k
Appearance:	Flat and smooth from the outside and inside
Type of corner fixture:	Punch punches and Allen punches in the frame
Possibility to install European fittings:	Lift and slide 200 kg

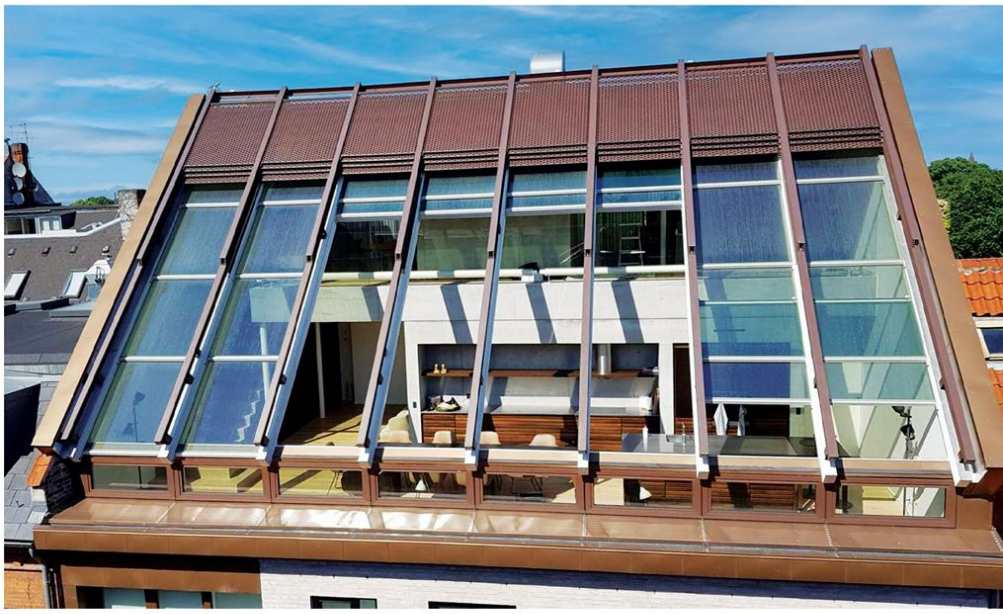
Type OF opening

lift and slide | Short Frame | Normal Opening | Normal Sliding | 70 kg on Sash | 80 kg on Sash | 100 kg on Sash

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New Production Smart Production

Glass Roof
System



SCAN ME!

آموزش مونتاژ

System Specification

EPDM identification and sealing gaskets

Frame width:	200 - 111/5
Type of profile	rectangular - oval - louvre

Type OF opening

lift and slide | Short Frame | Normal Opening | Normal Sliding | **70** kg on Sash | **80** kg on Sash | **100** kg on Sash

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Smart Production

Louvre System

SCAN ME!

آموزش مونتاژ

System Specification

private Profile cover
It has a 3-mode control board
No width limit
It has a hidden outlet for rainwater

Type OF opening

lift and slide | Short Frame | Normal Opening | **Normal Sliding**

70 kg on Sash | 80 kg on Sash | 100 kg on Sash

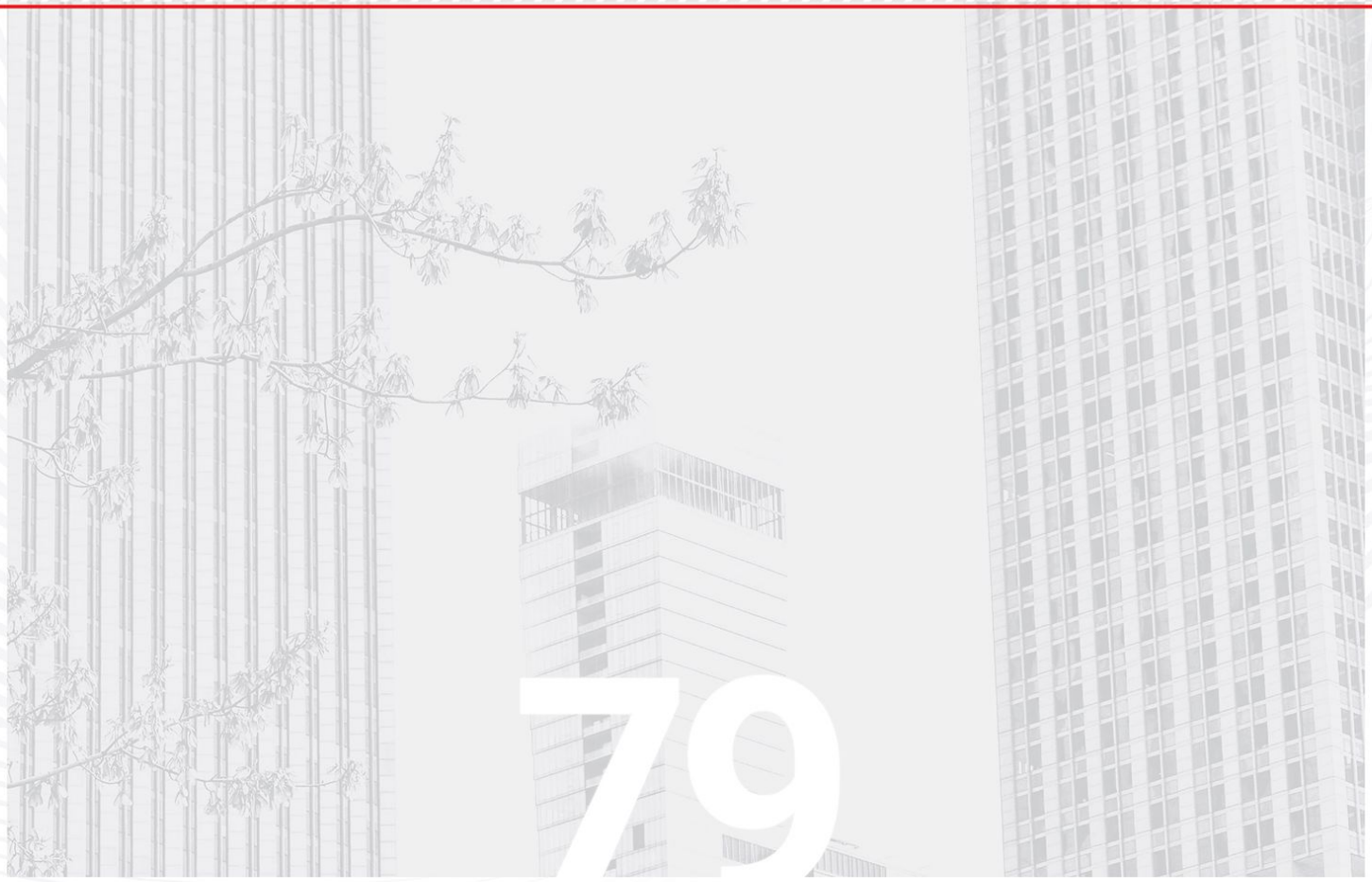
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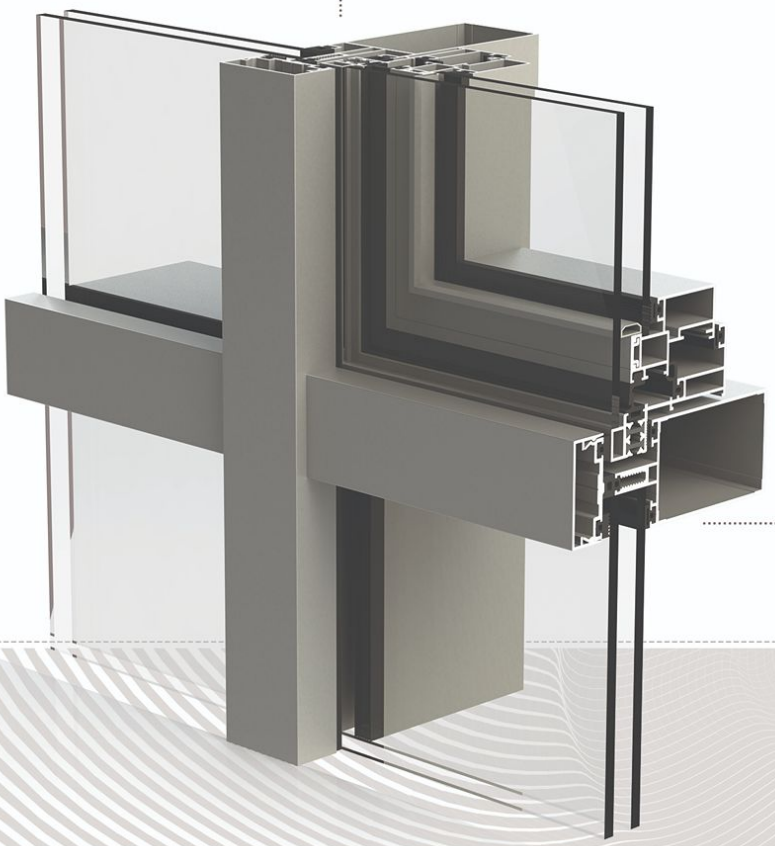


Curtain Wall
Systems

سیستم های کرتین وال

Curtain Wall
Systems





Curtain Wall

Caped

Uf: 4.60 W (m2.k)

SCAN ME!

آموزش مونتاژ

System Specification

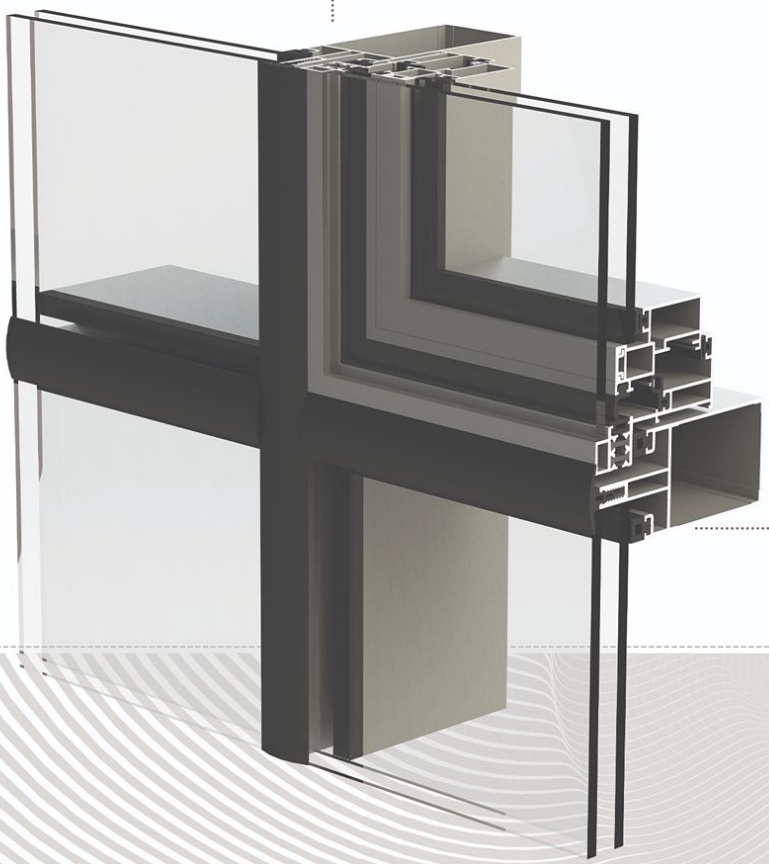
EPDM identification and sealing gaskets

Maximum height of Mullion:	180 mm
Minimum height of Mullion:	50 mm
Maximum height of Transom:	162 mm
Minimum height of Transom:	35 mm
Width of Mullion and Transom:	50 & 51 mm
Wall thickness:	1.5 - 2.5 mm
Glass thickness:	6 to 50 mm
Thermal Conductivity:	Uf: 4.60 w/m2k

Type OF opening

Turn | Tilt and Turn | Hidden vent | French | Parallel | Tilt and Slide | Pivot | Friction

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Curtain Wall

Semi Caped

Uf: 4.60 W (m2.k)

SCAN ME!

آموزش مونتاژ

System Specification

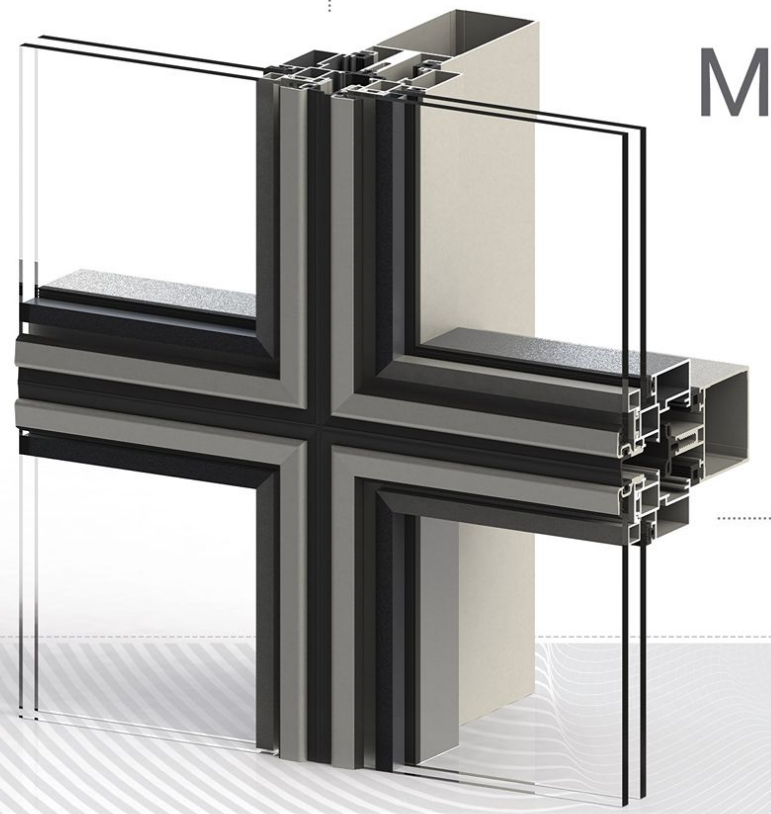
EPDM identification and sealing gaskets

Maximum height of Mullion:	180 mm
Minimum height of Mullion:	50 mm
Maximum height of Transom:	162 mm
Minimum height of Transom:	35 mm
Width of Mullion and Transom:	50 & 51 mm
Wall thickness:	1.5 - 2.5 mm
Glass thickness:	6 to 50 mm
Thermal Conductivity:	Uf: 4.60 w/m2k

Type OF opening

Turn | Tilt and Turn | Hidden vent | French | Parallel | Tilt and Slide | Pivot | Friction

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Modules System

with Stractural Glazing

Uf: 4.45 W (m2.k)

SCAN ME!

آموزش مونتاژ

System Specification

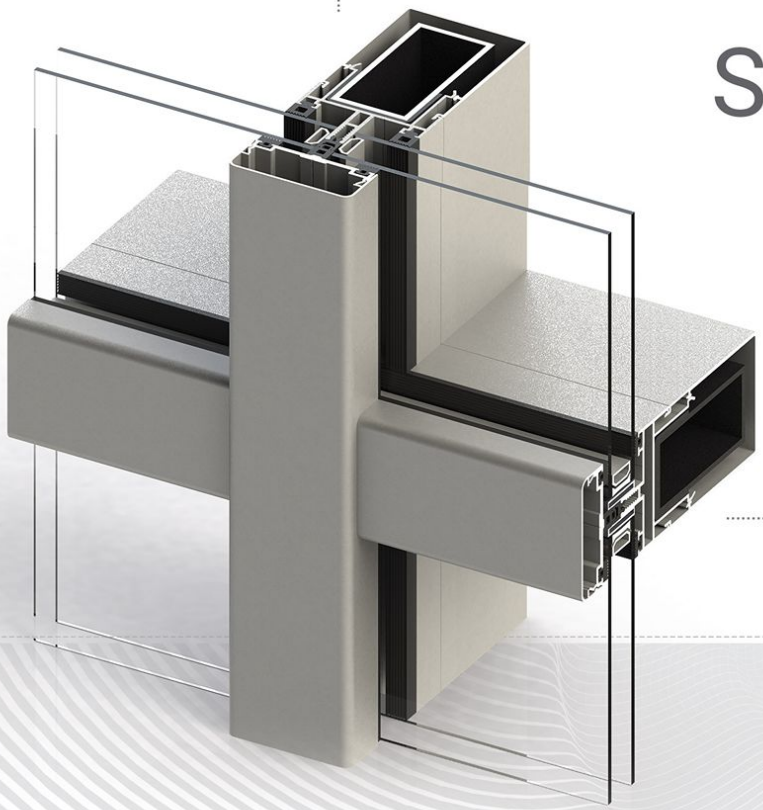
EPDM identification and sealing gaskets

Maximum height of Mullion:	180 mm
Minimum height of Mullion:	50 mm
Maximum height of Transom:	162 mm
Minimum height of Transom:	35 mm
Width of Mullion and Transom:	50 & 51 mm
Wall thickness:	1.5 - 2.5 mm
Glass thickness:	6 to 30 mm
Thermal Conductivity:	Uf: 4.45 w/m2k

Type OF opening

Turn | Tilt and Turn | Hidden vent | French | Parallel | Tilt and Slide | Pivot | Friction

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Steel Reinforced

65mm

Facade System

SCAN ME!

آموزش مونتاژ

System Specification

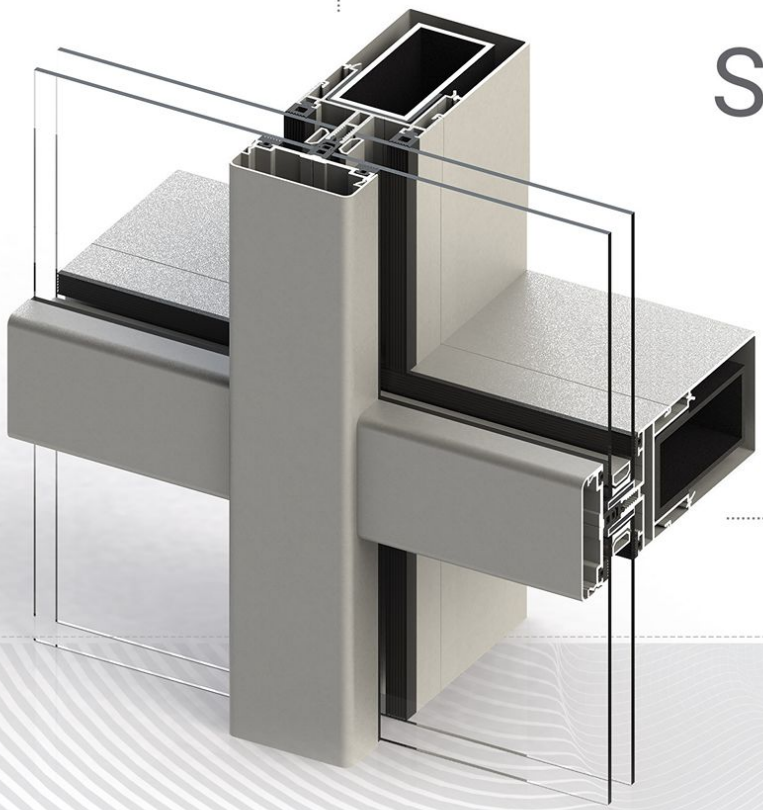
EPDM identification and sealing gaskets

Maximum height of Mullion:	162 mm
Minimum height of Mullion:	62 mm
Maximum height of Transom:	168 mm
Minimum height of Transom:	68 mm
Width of Mullion and Transom:	65 mm
Wall thickness:	1.5 - 2.5 mm
Glass thickness:	6 to 40 mm

Type OF opening

Turn | Tilt and Turn | Hidden vent | French | Parallel | Tilt and Slide | Pivot | Friction

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Steel Reinforced

75mm

Facade System

SCAN ME!

آموزش مونتاژ

System Specification

EPDM identification and sealing gaskets

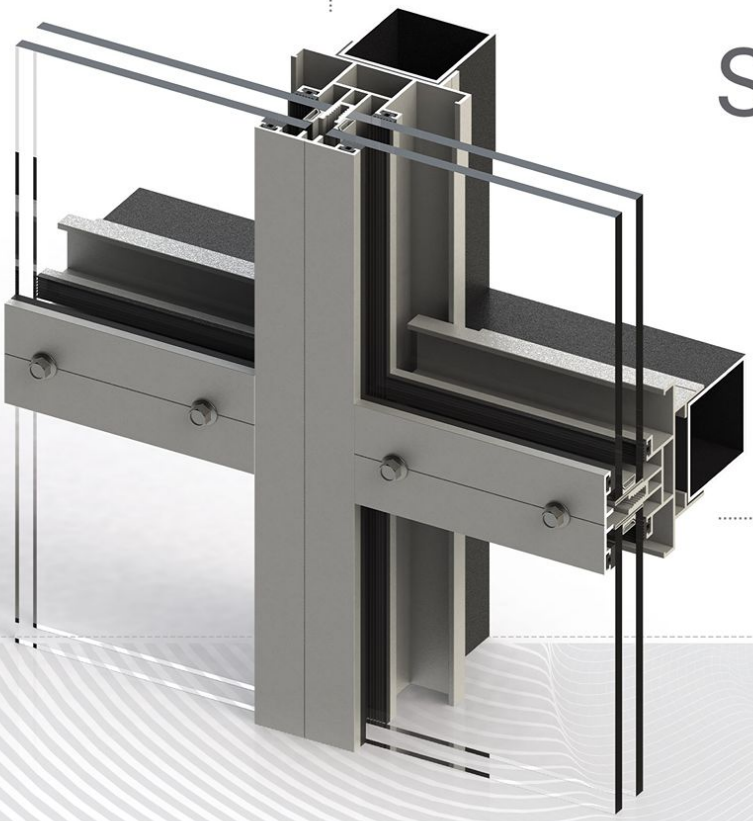
Mullion height:	162 mm
Maximum height of Transom:	168 mm
Minimum height of Transom:	68 mm
Mullion width:	75 mm
Transom width:	65 mm
Wall thickness:	1.5 - 2.5 mm
Glass thickness:	6 to 40 mm

Type OF opening

Turn | Tilt and Turn | Hidden vent | French | Parallel | Tilt and Slide | Pivot | Friction

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Skylight Facade



آموزش مونتاژ

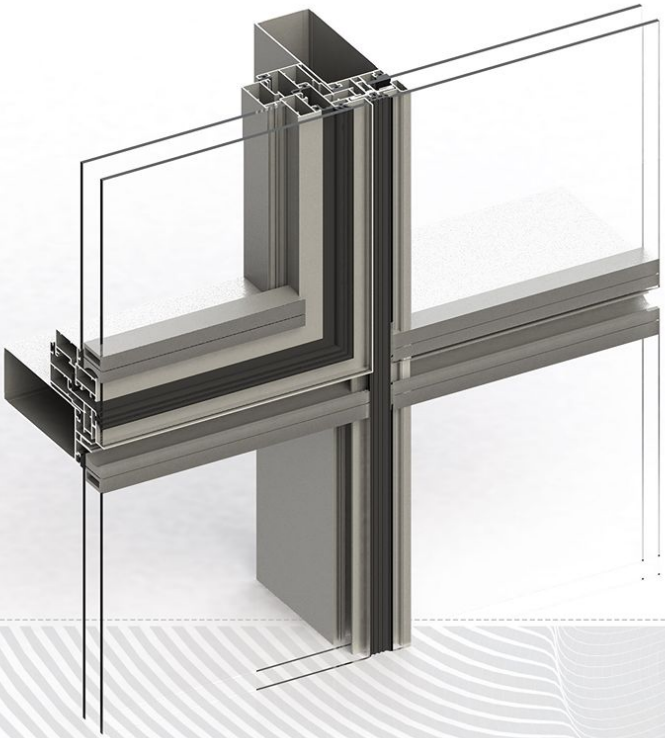
System Specification

	EPDM identification and sealing gaskets
Width of Mullion and Transom:	85 mm
Face of outter profile:	Full glass and U-channel
Aluminium Cap:	50 mm
Size of metal Structure:	50 mm
Wall thickness:	2 mm
Glass thickness:	6 to 40 mm
Type of opening:	Skylight outside openning

Type OF opening

Turn | Tilt and Turn | Hidden vent | French | Parallel | Tilt and Slide | Pivot | Friction

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Stractural Glazing

Install with Fix and Sliding Piece

Uf: 2.84 W (m2.k)

SCAN ME!

آموزش مونتاژ

System Specification

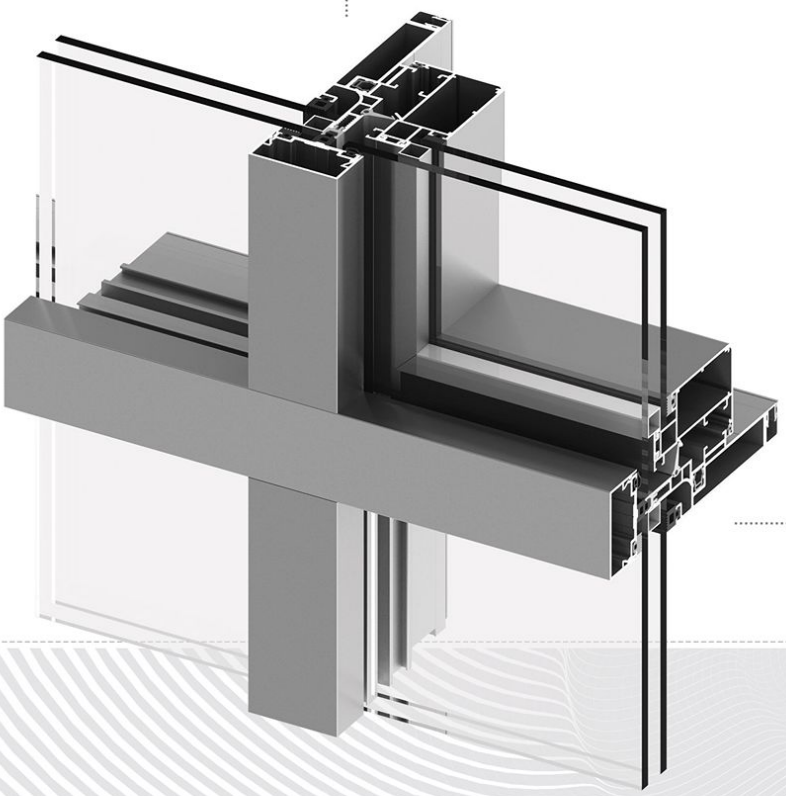
EPDM identification and sealing gaskets

Maximum height of Mullion:	180 mm
Minimum height of Mullion:	100 mm
Maximum height of Transom:	162 mm
Minimum height of Transom:	80 mm
Width of Mullion and Transom:	50 - 51 mm
Wall thickness:	1.5 - 2.5 mm
Glass thickness:	6 to 50 mm
Thermal conductivity:	Uf: 2.84w/m2k

Type OF opening

Turn | Tilt and Turn | Hidden vent | French | Parallel | Tilt and Slide | Pivot | Friction

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Curtain Wall

Hidden Vent

Uf: 2.84 W (m2.k)

آموزش مونتاژ

System Specification

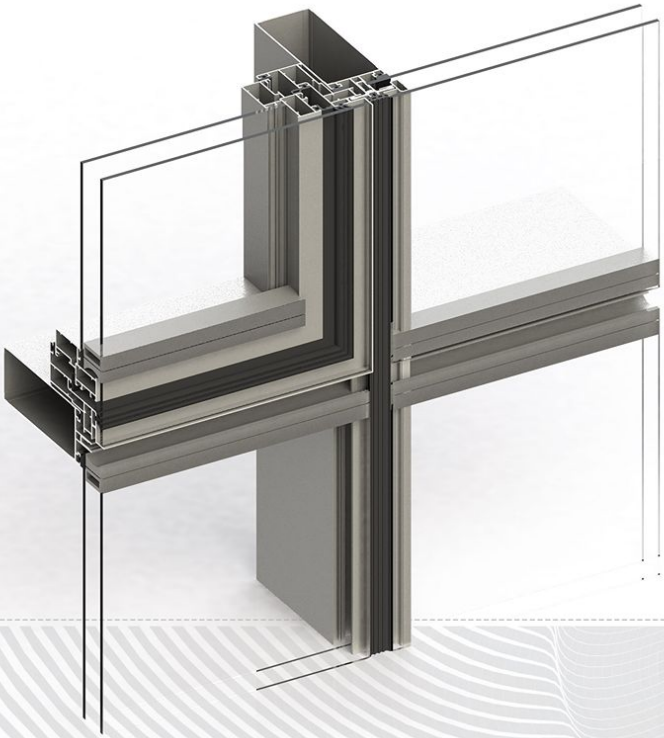
EPDM identification and sealing gaskets

Maximum height of Mullion:	180 mm
Minimum height of Mullion:	100 mm
Maximum height of Transom:	162 mm
Minimum height of Transom:	80 mm
Width of Mullion and Transom:	50 & 51 mm
Width of Mullion and Transom on opening:	20 mm
Wall thickness:	1.5 - 2.5 mm
Glass thickness:	6 to 50 mm
Thermal Conductivity:	Uf: 2.84 w/m2k

Type OF opening

Turn | Tilt and Turn | Hidden vent | French | Parallel | Tilt and Slide | Pivot | Friction

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Curtain Wall

Hidden Vent Glazing

Uf: 2.84 W (m2.k)

آموزش مونتاژ

System Specification

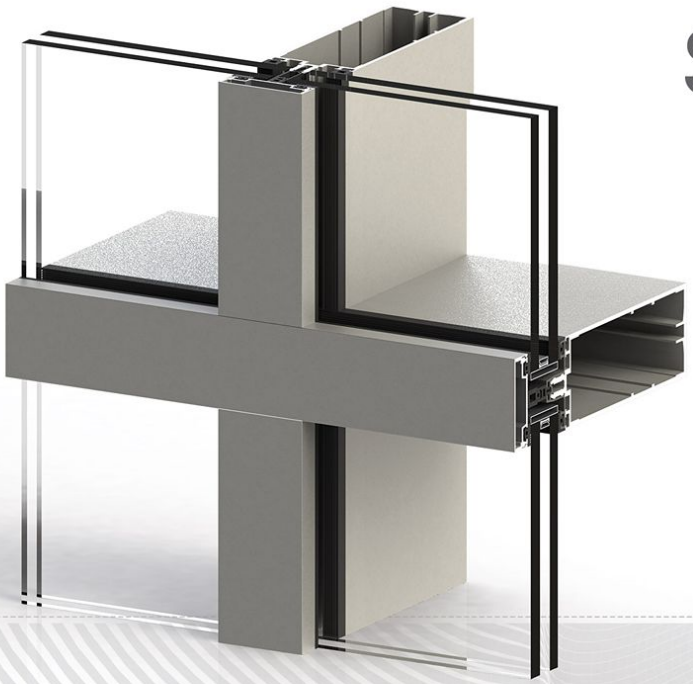
EPDM identification and sealing gaskets

Maximum height of Mullion:	180 mm
Minimum height of Mullion:	100 mm
Maximum height of Transom:	162 mm
Minimum height of Transom:	80 mm
Width of Mullion and Transom:	50 - 51 mm
Wall thickness:	1.5 - 2.5 mm
Glass thickness:	6 to 50 mm
Thermal conductivity:	Uf: 2.84w/m2k

Type OF opening

Turn | Tilt and Turn | Hidden vent | French | Parallel | Tilt and Slide | Pivot | Friction

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Stractural Glazing

60mm Caped

Ucw= 1.8 w/m^2k

آموزش مونتاژ

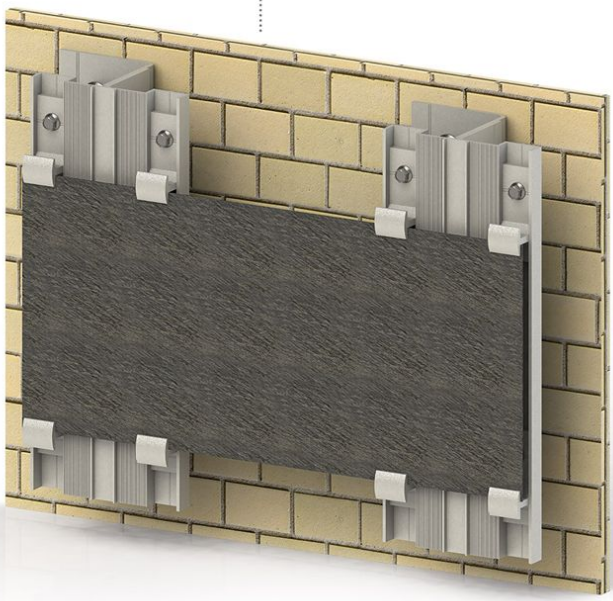
System Specification

Possibility of installing **million** and **transom** of one type of profile	**EPDM** identification and sealing gaskets
Biggest size of Mullion and Transom:	149.8 mm
inner and outter size of Profile:	60 mm
Wall thickness:	2.8 - 3.2 mm
Glass thickness:	27.5 to 50 mm
Thermal Conductivity:	Ucw=1.8w/m^2k

Type OF opening

Turn | Tilt and Turn | Hidden vent | French | Parallel | Tilt and Slide | Pivot | Friction

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Facade System

6mm Ceramic

آموزش مونتاژ

System Specification

Possibility of installing **million** and **transom** of one type of profile

EPDM identification and sealing gaskets

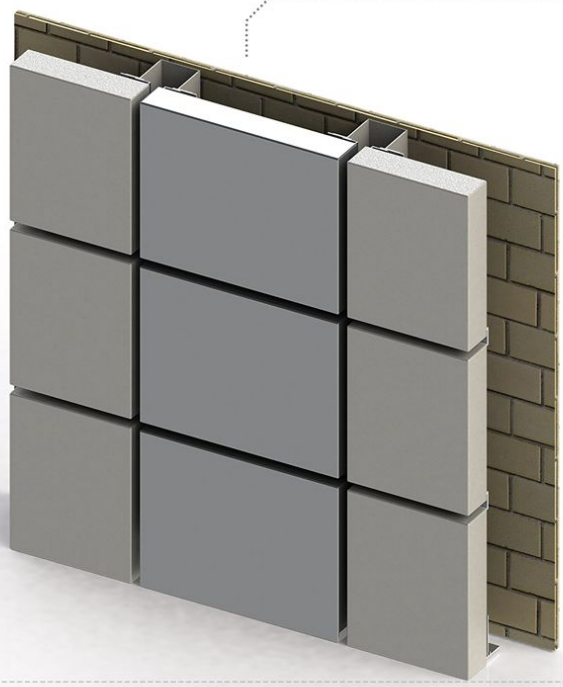
Characteristics Al 6063 T5	
Specific Gravity:	2.700 kg/m3
Coefficient of Thermal Expansion from 20 to 100 ºC:	23,6 x 10-6 K-1
Modulus of elasticity:	69.500 N/mm2
Poisson Coefficient:	0.33
Tensile Resistance:	215 N/mm
Shear Resistance:	140 N/mm2
Yield stress (Rp 0,2%):	160 N/mm
Elongation (L0-mm):	12%
Elongation (L50-mm):	14%
Brinell Hardness: 70	70

Characteristics AISI 304	
Specific Gravity:	7.930 kg/m3
Coefficient of Thermal Expansion from 20 to 100 ºC:	17.3 x 10-6 K-1
Modulus of elasticity:	190.000 N/mm2
Poisson Coefficient:	0.33
Tensile Resistance:	540-750 N/mm
Yield stress (Rp 0,2%):	≥ 230 N/mm
Elongation (L0-mm):	<45%
Brinell Hardness:	183

Type OF opening

Turn | Tilt and Turn | Hidden vent | French | Parallel | Tilt and Slide | Pivot | Friction

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Composite Panel

Systems

آموزش مونتاژ

System Specification

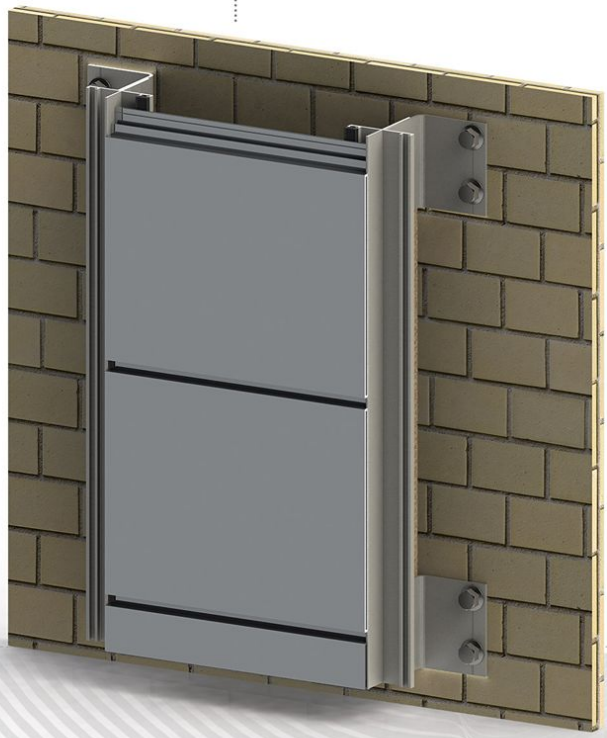
EPDM identification and sealing gaskets

Possibility of installation with T and U shaped aluminum Mullions
Application of EPDM rubber in the joint point
Resistance to building vibrations and static stresses to the facade
More durability and corrosion resistance
Possibility of replacing panels in different cases
Installation of joints with bolts and the possibility of estimating the engineering of the substructure

Type OF opening

Turn | Tilt and Turn | Hidden vent | French | Parallel | Tilt and Slide | Pivot | Friction

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Cottal

Aluminium Cladding System

آموزش مونتاژ

System Specification

EPDM identification and sealing gaskets

Ability to create surfaces with various geometric shapes
Chemical corrosion resistance
Installation of EPDM rubber between the panels and the possibility of creating tension resistance in the structure
Installation of joints with bolts and the possibility of estimating the engineering of the substructure
Possibility of creating internal and external arches in the facade of the building

Type OF opening

Turn | Tilt and Turn | Hidden vent | French | Parallel | Tilt and Slide | Pivot | Friction

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Top brand in the production of aluminum profiles by the Aluminum Industries Syndicate of Iran for Ten consecutive years from 2012 to 2022



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Golden statue of consumer rights in the years 2018 to 2022 (5 periods)



سازمان ملی استاندارد ایران

پروانه کاربرد علامت استاندارد تشویقی

برای اساس قانون اصلاح قوانین و مقررات سازمان ملی استاندارد ایران مصوب یکهزار و سیصد و هفتاد و یک و در اجرای قرارداد شماره ۱۰۰۴۵ مورخ ۹۹/۶/۲۳ به موجب این پروانه اجازه داده می شود: واحد تولیدی آکیا ایران کیش

بارعایت قوانین و مقررات مربوط و استاندارد ملی شماره ۲۳۸۴ از علامت استاندارد ایران برای محصول پروفیل آلومینیوم

بانام و یا علامت تجاری آلومینیوم به فارسی و کلمه AKPAI به لاتین طبق تصویر استفاده نماید.

به ثبت رسیده

نیره پیروز بخت

رئیس سازمان ملی استاندارد ایران

سلیمان فرشی حق رو

مدیر کل استاندارد استان آذربایجان شرقی

کد ملی : ۱۰۸۶۱۵۶۷۴۰

کد پستی: ۵۱۸۹۱۵۱۴۱۸



گواهینامه فنی

بررسی نگارش محصول تولیدی

مدیریت عامل محترم شرکت آکیا ایران کیش

به استناد جزء (ه) بند دوم ماده (۲) اساسنامه مرکز تحقیقات راه، مسکن و شهرسازی و ماده ۱۶ آیین نامه اجرایی ماده ۱۴ قانون ساماندهی و حمایت از تولید و عرضه مسکن مصوب ۱۳۹۵، این گواهینامه به محصول تولیدی شرکت آکیا ایران کیش با شناسه ملی ۱۰۸۶۱۵۶۷۴۰ به شرح زیر اعطاء شده است:

- نام محصول: پروفیل آلومینیوم گرمانشکن با نام تجاری AKPAi؛
- قابل استفاده در: ساخت در و پنجره های داخلی و خارجی ساختمان؛
- مطابق با ضوابط فنی مورد این مرکز و با رعایت الزامات راهنمای نصب پنجره های ساختمانی به شماره نشرگ-۷۷۶ مرکز تحقیقات راه، مسکن و شهرسازی؛
- تولید شرکت آکیا ایران کیش، به نشانی استان آذربایجان شرقی، تبریز، شهرک سرمایه گذاری خارجی، خیابان آسیا ۳، خیابان اروپا، میدان صنعت پلاک ۸۶.
- محل تولید: استان آذربایجان شرقی، تبریز، شهرک سرمایه گذاری خارجی، خیابان آسیا ۳، خیابان اروپا، میدان صنعت، پلاک ۸۶.

این گواهینامه نشان می‌دهد که الزامات مربوط به عملکرد این محصول بر اساس نتایج آزمایش‌های انجام شده مطابق با الزامات و ضوابط مورد قبول این مرکز، برای دامنه کاربرد درج شده در این گواهینامه و گزارش فنی پیوست، که جزء لاینفک آن است، ارزیابی و تایید شده است و مسئولیت کنترل و حفظ کیفیت آن به‌عهده تولیدکننده می‌باشد.

این گواهینامه اولین بار در تاریخ ۱۳۹۲/۰۵/۲۸صادر ولا (هفت) مرتبه تمدید شده است و تا تاریخ ۱۴۰۲/۰۲/۱۹ نیز چنانچه ضوابط فنی مورد استناد برای اعطای این گواهینامه، کیفیت محصول و شرایط تولید، تغییر نکند و همچنین گواهینامه تعلیق یا لغو نشده باشد، معتبر خواهد بود.

محمد مهدی حیدری

سرپرست مرکز تحقیقات راه، مسکن و شهرسازی

اعتبار این گواهینامه منوط به درج نام دارنده گواهینامه و مشخصات محصول در سامانه https://www.bhrc.ac.ir/Certificate می‌باشد و بمنظور اطلاع از آخرین وضعیت این گواهینامه باید از طریق سامانه مذکور استعلام انجام شود.

Awards Donated to Akpa Iran:

1. The Best Units Sign in Fajr 2010
2. he Best Entrepreneur Sign in Fajr 2010
3. The Superior Brand Sign in 2013
4. The Superior Brand Sign in 2015
5. The Superior Brand Sign in 2017
6. The Largest Producer of Aluminum Profills Statue by the Aluminum Syndicate in 2011
7. The Largest Producer of Aaluminum Profills Statue by the Aluminum Syndicate in 2013
8. The Largest Producer of Aluminum Profills Statue by the Aluminum Syndicate in 2015
9. The Largest Producer of Aluminum Profills Statue by the Aluminum Syndicate in 2017
10. Pro-labor Employers Honoring Statue by the Social Security Organization
11. Iran National Standard License
12. Technical Certification of the Research Center of Housing and Urban Development in 2022

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MTIC INTERCERT

CERTIFICATE

CERTIFICATE Nr. 19-Q-1002647-TIC

WE HEREBY CERTIFY THAT THE QUALITY MANAGEMENT SYSTEM OPERATED BY

Akpa Iran Kish Co.
No. 86, Sanaat Sq., Europe St., 2nd Asia Ave.,
Foreign Investment Town, Tabriz, Iran

IS IN COMPLIANCE WITH THE REQUIREMENTS OF STANDARD

DIN EN ISO 9001:2015

THIS CERTIFICATE IS VALID FOR THE FOLLOWING ACTIVITIES

Designing and Production of Specific Aluminum Profiles and Thermal Break with Electrostatic Powder Coating, Decoral, Anodizing and Sales of Door & Window Fitting and Machinery

AUDIT REPORT Nr. RC-0323-QEO-MTIC-MS-1002647-19

First issue date 28.03.2023 Revision date 28.03.2023 Expiry date 27.03.2026

Bonn 28.03.2023 Eng. K. Lindenblatt
IntrexCert Certification Body

InterCert GmbH – Group of MTIC – • Am Bonner Bogen 2 • 53227 Bonn GERMANY
www.mtic-group.org



MTIC INTERCERT

CERTIFICATE

CERTIFICATE Nr. 19-E-1002647-TIC

WE HEREBY CERTIFY THAT THE ENVIRONMENT MANAGEMENT SYSTEM OPERATED BY

Akpa Iran Kish Co.
No. 86, Sanaat Sq., Europe St., 2nd Asia Ave.,
Foreign Investment Town, Tabriz, Iran

IS IN COMPLIANCE WITH THE REQUIREMENTS OF STANDARD

DIN EN ISO 14001:2015

THIS CERTIFICATE IS VALID FOR THE FOLLOWING ACTIVITIES

Designing and Production of Specific Aluminum Profiles and Thermal Break with Electrostatic Powder Coating, Decoral, Anodizing and Sales of Door & Window Fitting and Machinery

AUDIT REPORT Nr. RC-0323-QEO-MTIC-MS-1002647-19

First issue date 28.03.2023 Revision date 28.03.2023 Expiry date 27.03.2026

Bonn 28.03.2023 Eng. K. Lindenblatt
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InterCert GmbH – Group of MTIC – • Am Bonner Bogen 2 • 53227 Bonn GERMANY
www.mtic-group.org



MTIC INTERCERT

CERTIFICATE

CERTIFICATE Nr. 19-O-1002647-TIC

WE HEREBY CERTIFY THAT THE OCCUPATIONAL HEALTH AND SAFETY MANAGEMENT SYSTEM OPERATED BY

Akpa Iran Kish Co.
No. 86, Sanaat Sq., Europe St., 2nd Asia Ave.,
Foreign Investment Town, Tabriz, Iran

IS IN COMPLIANCE WITH THE REQUIREMENTS OF STANDARD

DIN ISO 45001:2018

THIS CERTIFICATE IS VALID FOR THE FOLLOWING ACTIVITIES

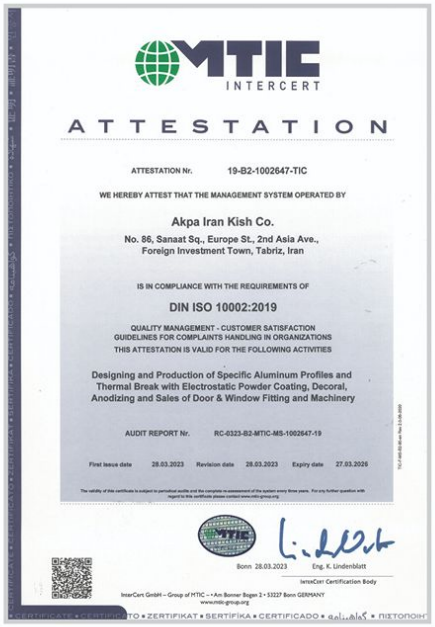
Designing and Production of Specific Aluminum Profiles and Thermal Break with Electrostatic Powder Coating, Decoral, Anodizing and Sales of Door & Window Fitting and Machinery

AUDIT REPORT Nr. RC-0323-QEO-MTIC-MS-1002647-19

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MTIC INTERCERT

ATTESTATION

ATTESTATION Nr. 19-B2-1002647-TIC

WE HEREBY ATTEST THAT THE MANAGEMENT SYSTEM OPERATED BY

Akpa Iran Kish Co.
No. 86, Sanaat Sq., Europe St., 2nd Asia Ave.,
Foreign Investment Town, Tabriz, Iran

IS IN COMPLIANCE WITH THE REQUIREMENTS OF

DIN ISO 10002:2019

QUALITY MANAGEMENT - CUSTOMER SATISFACTION
GUIDELINES FOR COMPLAINTS HANDLING IN ORGANIZATIONS
THIS ATTESTATION IS VALID FOR THE FOLLOWING ACTIVITIES

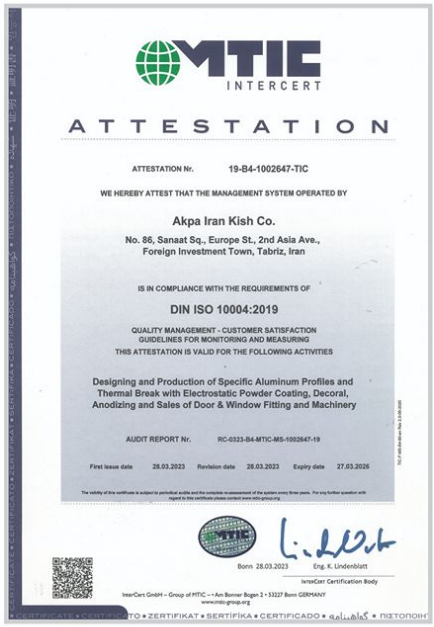
Designing and Production of Specific Aluminum Profiles and Thermal Break with Electrostatic Powder Coating, Decoral, Anodizing and Sales of Door & Window Fitting and Machinery

AUDIT REPORT Nr. RC-0323-B2-MTIC-MS-1002647-19

First issue date 28.03.2023 Revision date 28.03.2023 Expiry date 27.03.2026

Bonn 28.03.2023 Eng. K. Lindenblatt
IntrexCert Certification Body

InterCert GmbH – Group of MTIC – • Am Bonner Bogen 2 • 53227 Bonn GERMANY
www.mtic-group.org



MTIC INTERCERT

ATTESTATION

ATTESTATION Nr. 19-B4-1002647-TIC

WE HEREBY ATTEST THAT THE MANAGEMENT SYSTEM OPERATED BY

Akpa Iran Kish Co.
No. 86, Sanaat Sq., Europe St., 2nd Asia Ave.,
Foreign Investment Town, Tabriz, Iran

IS IN COMPLIANCE WITH THE REQUIREMENTS OF

DIN ISO 10004:2019

QUALITY MANAGEMENT - CUSTOMER SATISFACTION
GUIDELINES FOR MONITORING AND MEASURING
THIS ATTESTATION IS VALID FOR THE FOLLOWING ACTIVITIES

Designing and Production of Specific Aluminum Profiles and Thermal Break with Electrostatic Powder Coating, Decoral, Anodizing and Sales of Door & Window Fitting and Machinery

AUDIT REPORT Nr. RC-0323-B4-MTIC-MS-1002647-19

First issue date 28.03.2023 Revision date 28.03.2023 Expiry date 27.03.2026

Bonn 28.03.2023 Eng. K. Lindenblatt
IntrexCert Certification Body

InterCert GmbH – Group of MTIC – • Am Bonner Bogen 2 • 53227 Bonn GERMANY
www.mtic-group.org



MTIC INTERCERT

CERTIFICATE

CERTIFICATE Nr. 19-R-1002647-TIC

WE HEREBY CERTIFY THAT THE ENERGY MANAGEMENT SYSTEM OPERATED BY

Akpa Iran Kish Co.
No. 86, Sanaat Sq., Europe St., 2nd Asia Ave.,
Foreign Investment Town, Tabriz, Iran

IS IN COMPLIANCE WITH THE REQUIREMENTS OF STANDARD

DIN EN ISO 50001:2018

THIS CERTIFICATE IS VALID FOR THE FOLLOWING ACTIVITIES

Designing and Production of Specific Aluminum Profiles and Thermal Break with Electrostatic Powder Coating, Decoral, Anodizing and Sales of Door & Window Fitting and Machinery

AUDIT REPORT Nr. RC-0323-R-MTIC-MS-1002647-19

First issue date 28.03.2023 Revision date 28.03.2023 Expiry date 27.03.2026

Bonn 28.03.2023 Eng. K. Lindenblatt
IntrexCert Certification Body

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www.mtic-group.org



TÜV INTERCERT SAAR

CERTIFICATE

Certificate No. 19-QEOR-1002647-TIC

WE HEREBY CERTIFY THAT THE INTEGRATED MANAGEMENT SYSTEM OPERATED BY

Akpa Iran Kish Co.
No. 86, Sanaat Sq., Europe St., 2nd Asia Ave., Foreign Investment Town, Tabriz, Iran

IS IN COMPLIANCE WITH THE REQUIREMENTS OF STANDARDS

ISO 9001:2015
ISO 14001:2015
ISO 45001:2018

THIS CERTIFICATE IS VALID FOR THE FOLLOWING ACTIVITIES

Designing and Production of Specific Aluminum Profiles and Thermal Break with Electrostatic Powder Coating, Decoral, Anodizing and Sales of Door & Window Fitting and Machinery

AN AUDIT WAS PERFORMED, REPORT No. RC-1119-QEOR-TIC-MS-1002647-19

Expiring date 10.11.2022

Bonn, 11.11.2019 Eng. K. Lindenblatt
TÜV IntrexCert Certification Body

TÜV IntrexCert GmbH - Group of TÜV Saarland - Am Bonner Bogen 2 - 53227 Bonn GERMANY
www.tuv-intrexcert.org

IR-07-AA-1013



TÜV WORLD

Registration Certificate

Attestation of Compliance

Order NO: 90928367

Holder: Akpa Iran Kish Co.

Products Name: Aluminum Profiles with Electrostatic Powder Coating, Decoral & Anodizing

Factory: No 86, Sanaat Sq., Europe St., 2th Asia Ave., Foreign Investment Town, Tabriz, Iran.

This attestation of compliance is hereby Issued to the above named company.
The test result of this report relate only based on annex 5 self testimony.
Self certified and technical file that prepared by company in below directives:

Directive : Regulation (EU) No 305/2011

This device has been shown to be in compliance only in accordance with the technical files and assessment risk filesthat prepared by company.

Date of Issue: 26 Sep 2019
Expiry Date: 26 Sep 2022

CE TÜV WORLD

www.worldtuw.com



TÜV WORLD

Registration Certificate

This Certificate Confirms that the Management System of

Akpa Iran Kish Co.

No 86, Sanaat Sq., Europe St., 2th Asia Ave., Foreign Investment Town, Tabriz, Iran.

Have been audited and approved by TUV WORLD To the Following Standard or Guideline:

5S
Sort ,Set in Order ,Shine ,Standardize, Sustain

The approved management system applies to the following scopes:

Designing & Production Of Specific Aluminum Profiles and Thermal Breaks
With Electrostatic Powder Coating, Decoral & Anodizing,
Provision & Distribution Of Fittings and Sale Of Door & Window Machinery

Original Approval: 26 Sep 2019
First Surveillanc: 26 Sep 2020
Certificate Expiry: 26 Sep 2022
Certificate Number: 90928368

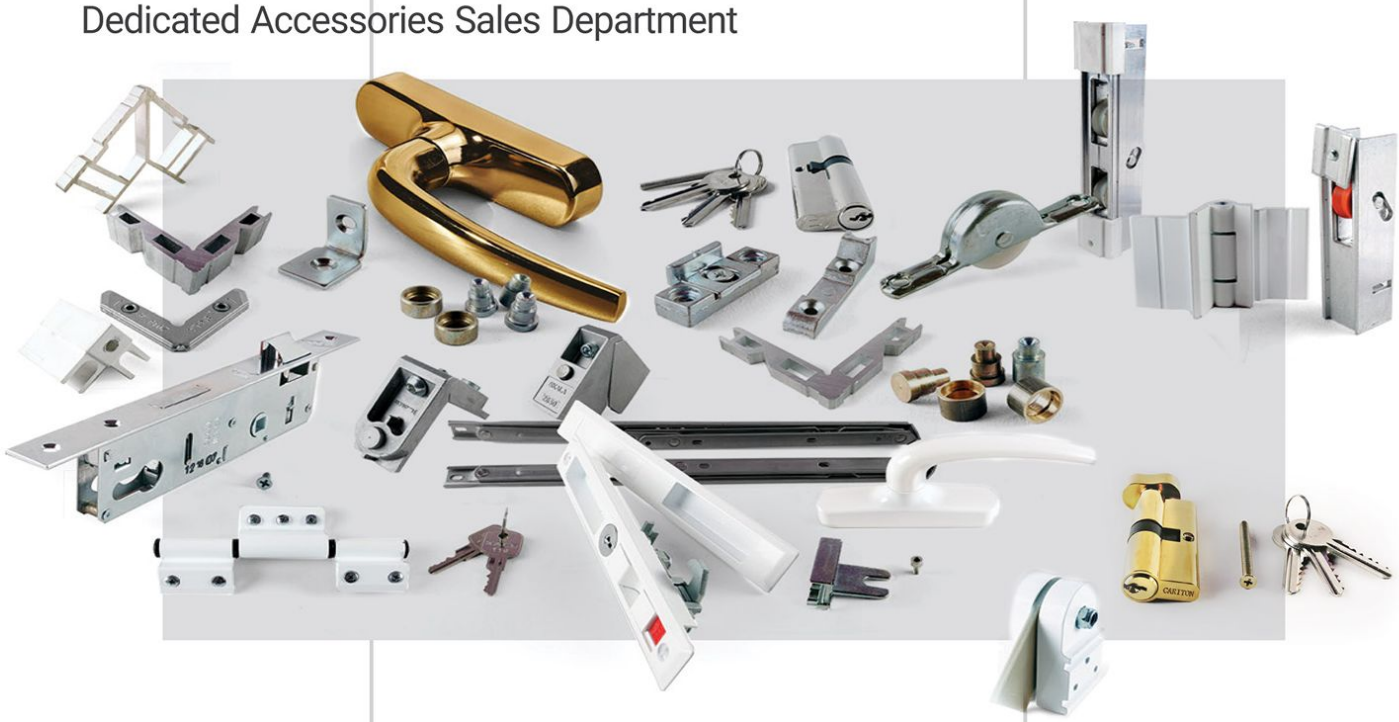
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Door and Window Assembly Machines Sales Department



Dedicated Accessories Sales Department



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AKPAi
ALUMINIUM
شرکت آکپا ایران
طراحی و تولید انواع پروفیل های آلومینیوم اختصاصی و ترمال بریک
با مشارکت ایران و ترکیه
شماره گواهینامه: ۳۰۰
تاریخ صدور: ۹۸/۱۲/۰۱
پلاک ۱۹

هینامه جزء اسناد رسمی شرکت آکپا ایران می باشد و هرگونه جعل و سوءاستفاده از آن پیگرد قانونی دارد. | این گواهینامه جزء اسناد رسمی شرکت آکپا ایران می باشد و هرگونه جعل و سوءاستفاده از آن پیگرد قانونی دارد. | این گواهینامه جزء اسناد رسمی شرکت آکپا ایران می باشد و هرگونه جعل و سوءاستفاده از آن پیگرد قانونی دارد. | این گواهینامه جزء اس

Certificate ▪ Zertifikat ▪ Սertեսnաn ▪ Certificado ▪ ใบรับรอง ▪ گواهینامه ▪ sertifika ▪ 証明書 ▪ شهادة ▪ Сертификат ▪ Certificate

A++
Certificate class

CERTIFICATE

Certificate No. [redacted]

THE PARTICIPATION OF IRAN AND TÜRKIYE

محل درج کد سازنده

WE HEREBY CERTIFY THAT THE QUALITY MANAGEMENT SYSTEM OPERATED BY

شرکت آکپا ایران بدینوسیله گواهینامه رتبه بندی فنی و کیفیت توسط

محل درج نام سازنده

[redacted]

محل درج آدرس سازنده

IS IN COMPLIANCE WITH REQUIREMENTS OF STANDARD

را تا مهلت مشخص شده این گواهینامه تائید می نماید

محل درج مهلت اعتبار گواهینامه

expiring date : 2023.05.11

تاریخ اعتبار : ۱۴۰۲.۱۲.۰۱

بدون الصاق هولوگرام شرکت فاقد اعتبار میباشد

Gholamreza Hakimi
CEO

تائیدیه گواهینامه
بارکد را اسکن فرمائید

AKPA IRAN VERIFICATION
تائیدیه واحد فنی فروش شرکت آکپا ایران

AKPAi Public Relations

AKPAi ALUMINIUM

www.akpairan.com
Tel: +98 (41) 3103
(lines 30)

Violation report
گزارش تخلف
بارکد را اسکن فرمائید

Certificate ▪ Zertifikat ▪ Սertեսnաn ▪ Certificado ▪ ใบรับรอง ▪ گواهینامه ▪ sertifika ▪ 証明書 ▪ شهادة

طرح جدید گواهینامه رتبه بندی شرکت آکپا ایران



گواهینامه رتبه بندی شرکت آکپا ایران پس از بازرسی توسط ناظر فنی فروش و کارشناسان این شرکت بر اساس استانداردهای مشخص، تصویب و کلاس متناسب به کارگاه به سازنده فوق اعطا می گردد. نوع کلاس گواهینامه آکپا ایران در چهار سطوح B , A , A+ , A++ رتبه بندی شده است.

(اعطای رتبه A++ به سازندگان، با ماشین آلات و ابزار آلات پیشرفته و دارای استانداردهای داخلی و بین المللی صورت گرفته است)



Violation report
گزارش تخلف
بارکد را اسکن فرمائید

این بارکد در گوشه سمت راست گواهینامه قرار دارد

در طرح جدید گواهینامه های رتبه بندی مشتریان محترم می توانند با اسکن بارکد فوق جهت تسریع ارسال گزارش خود اقدام نمایند.
با **اسکن بارکد** یک **پیامک آماده** ارسال، حاوی کد گواهینامه سازنده، بدون نیاز به وارد کردن شماره همراه به واحد روابط عمومی جهت پیگیری ارسال نمائید.



تائیدیه گواهینامه
بارکد را اسکن فرمائید

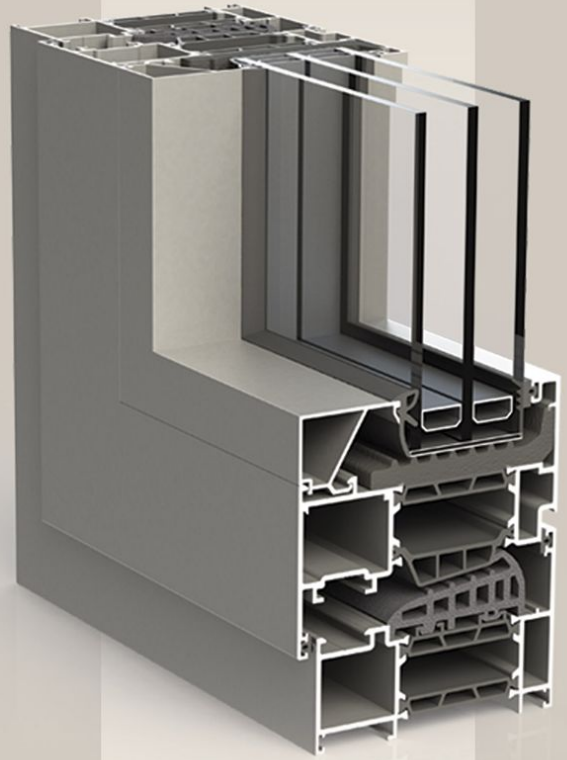
این بارکد در گوشه سمت چپ گواهینامه قرار دارد

در طرح جدید گواهینامه های رتبه بندی مشتریان محترم می توانند با اسکن بارکد فوق جهت تسریع ارسال گزارش خود اقدام نمایند.
با **اسکن بارکد** یک **پیامک آماده** ارسال، حاوی کد گواهینامه سازنده، بدون نیاز به وارد کردن شماره همراه به واحد روابط عمومی جهت پیگیری ارسال نمائید.

آنچه از تاریخ بر می‌آید آن است که در گذشته مصرف‌کنندگان از جنبه‌های گوناگون در معرض بی‌عدالتی و آسیب دیدگی قرار داشتند؛ مانند ناآگاهی از فرایند تولید کالا ، ناآگاهی از شیوه صحیح نصب کالا توسط سازندگان کم تجربه ، عدم اطلاع از نوع ماشین آلات و ابزار آلات سازنده که در کیفیت ساخت موثر است و ...

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